



U.S. Nuclear Waste Technical Review Board

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Nuclear Waste Assessment System for Technical Evaluation (NUWASTE)

**Presented to: NWTRB Workshop on Evaluation of Waste Streams
Associated with LWR Fuel Cycle Options**

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Agenda

- Objectives
- Principles
- Structure
- Waste Stream Calculation
- Assembly Processing
- Calculation Methodology



Objectives

- Understand the impacts of potential fuel cycle initiatives on the generation and management of SNF, HLW and other radioactive waste streams.
- Create ability to vary system inputs to represent different initiatives that DOE may consider.
- Evaluate the impact on selected parameters, such as:
 - Number of surface dry storage casks required
 - Number of disposal waste packages generated
 - Mass of natural uranium required
 - New waste streams
 - Proliferation risk
 - Cost



Principles

- Based on simple material balances of assemblies and masses
- Built on fundamental physics concepts and methods
- Covers the full life cycle of US nuclear power production and waste disposition
- Utilizes data from open literature and DOE documents
- Deterministic methodology that enables the user to explore the sensitivity to various inputs
- Currently focused on present light water reactor and reprocessing technology



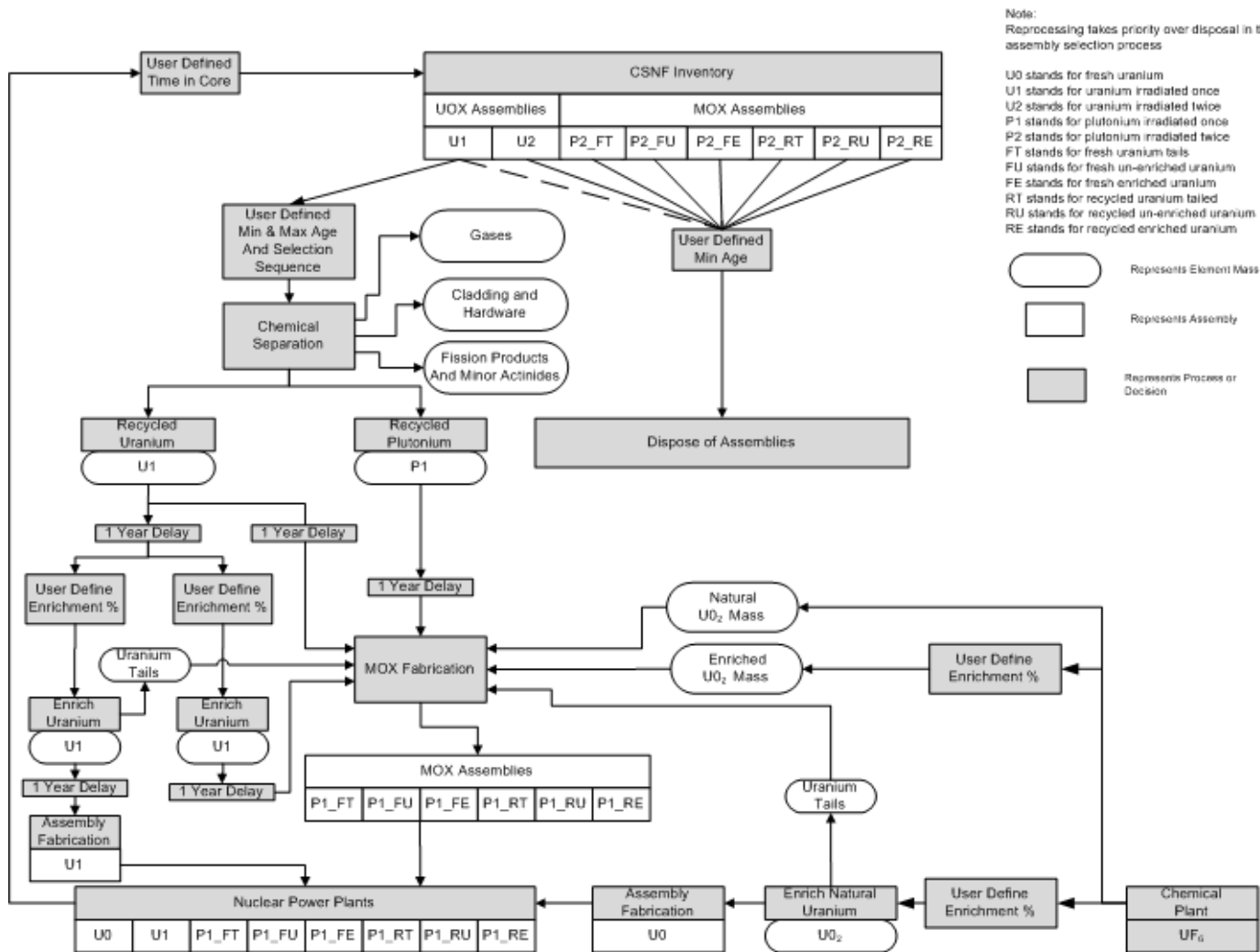
Structure

- Waste Stream Quantities
 - Initial conditions
 - Assembly discharge projections
- Assembly Processing
 - Material balance
 - Mass
 - Assemblies
 - Transitions
 - Mass to assemblies
 - Assemblies to mass
 - Isotopic concentrations determined using ORIGEN/SCALE 6.0
 - NUWASTE uses a linear relationship as a function of burn-up to determine each isotope concentration

[Isotopes](#)



NUWASTE Structure (Cont'd)



Waste Stream Calculation

- Initial Conditions
 - Plant parameters
 - MW_t , MW_e , Core size, Fuel pool size, BOL, EOL, Life extension status
 - Assembly storage status as of December 2009
 - Wet storage
 - MTHM
 - Number of assemblies
 - Dry storage
 - MTHM
 - Number of assemblies
 - Number of dry storage casks



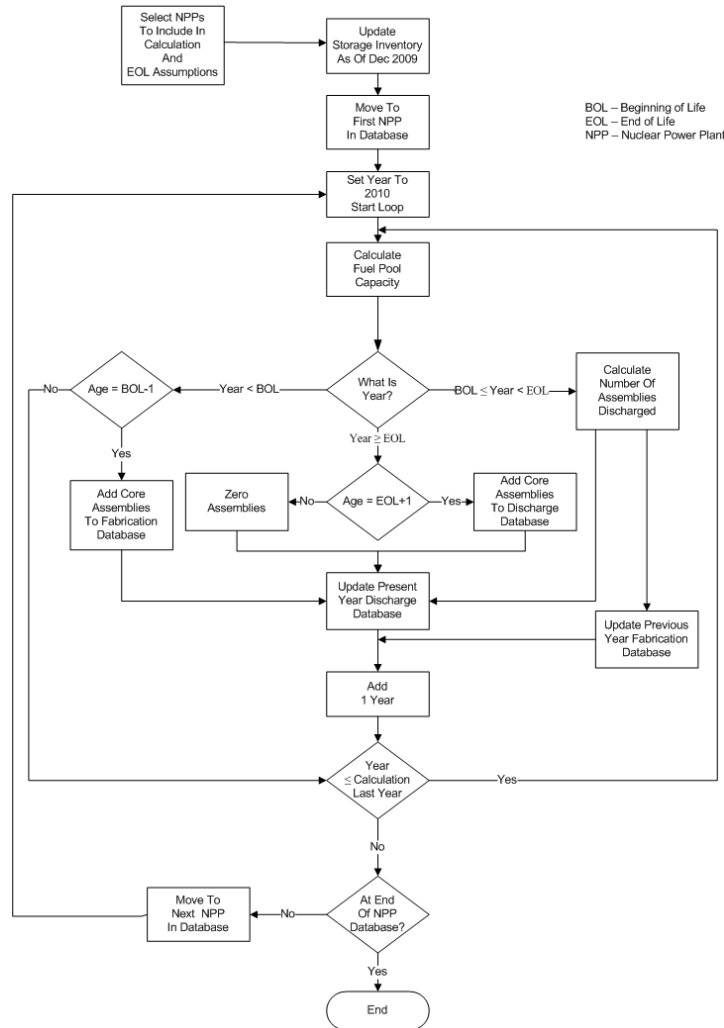
Waste Stream Calculation (Cont'd)

- Assembly Discharge Calculation
 - Life extension
 - Life extension status
 - Extended
 - Application submitted
 - No application submitted
 - Life extension duration
 - User input
 - Generally use 20 years
 - Plants to include in calculation
 - Present plants only
 - Present plus planned plants
 - Sufficient plants to maintain present nuclear generating capacity



Waste Stream Calculation (Cont'd)

Waste Stream Flow Chart



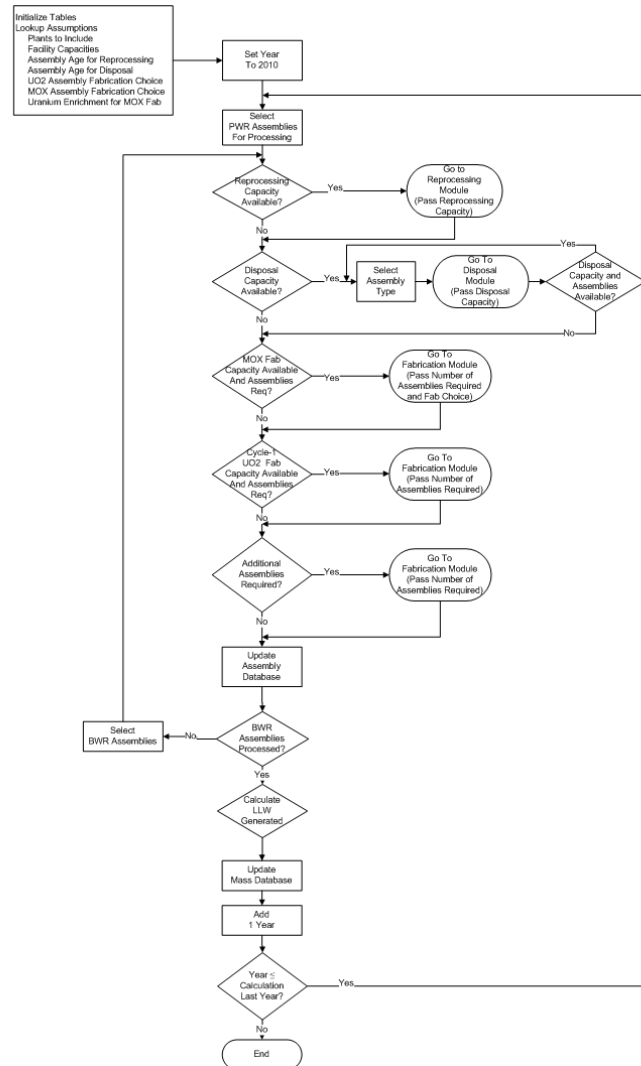
Assembly Processing

- Program Contains Two Nested Loops
 - Primary loop cycles through assembly type (PWR or BWR)
 - PWR assemblies are processed first
 - Processing sequence:
 - Assembly reprocessing (fresh uranium UOX only)
 - Assembly disposal
 - MOX assemblies
 - Fresh uranium UOX assemblies
 - Separated uranium UOX assemblies
 - Assembly fabrication
 - MOX assemblies
 - Fresh uranium UOX assemblies
 - Separated uranium UOX assemblies
 - Secondary loop cycles through years
 - Starts at 2010
 - End date is a user defined variable



Assembly Processing

Assembly Processing Flow Chart



Calculation Methodology

- Calculation of Assembly Fabrication and Core Discharges
 - Full core loading assembly fabrication one year before BOL
 - Assume plants start operation on January 1 of BOL year
 - Assume same number of assemblies discharged each year during plant operation after 2009

$$\text{Assemblies / year} = \frac{MW_t \times \text{CapacityFactor} \times 365 \text{days / year}}{MW \text{days} / MTU \times MTU / \text{Assembly}}$$

- Full core discharge the year after plant shutdown



Calculation Methodology (Cont'd)

- Enrichment (Ref: *Management of Reprocessed Uranium*)

[Reference 8](#)

$$d_i = c_i \times \frac{b}{a} \times f_i$$

Where:

a = ^{235}U initial concentration

b = ^{235}U final concentration

c_i = Initial concentration of isotope i

d_i = Final concentration of isotope i

f_i = Factor to account for the mass difference between ^{235}U and isotope i

- Feed and Tails Mass (Simple mass balance)

$$T = E \times \frac{(e - f)}{(f - t)}$$

Where:

F = Mass of uranium feed

E = Mass of enriched uranium

T = Mass of tails

f = Weight % of ^{235}U in feed mass

e = Weight % of ^{235}U in enriched mass

t = Weight % of ^{235}U in tails mass

$$F = E \times \frac{(e - t)}{(f - t)}$$



Calculation Methodology (Cont'd)

- 2nd Cycle UOX Assembly Fabrication (Ref: *Compensation for ²³⁶U in the Fuel of the VVER-440*)

[Reference 9](#)

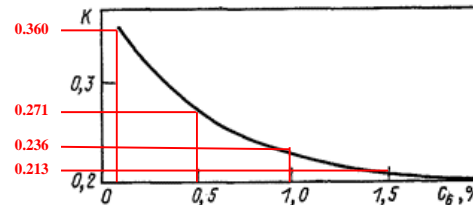


Fig. 1. Dependence of compensation factor on initial ²³⁶U content in the fuel of the VVER-440.

Red indicates items added to original figure

–For ²³⁶U concentrations less than 1.0%:

$$\omega \%_{U235}^{\text{New Assembly}} = \omega \%_{U235}^{\text{Reference}} + 0.233 \times (\omega \%_{U236}^{\text{Reprocessed}} \times \frac{\omega \%_{U235}^{\text{New Assembly}}}{\omega \%_{U235}^{\text{Reprocessed}}} \times 0.71)^{0.808}$$

–For ²³⁶U concentrations greater than 1.0%:

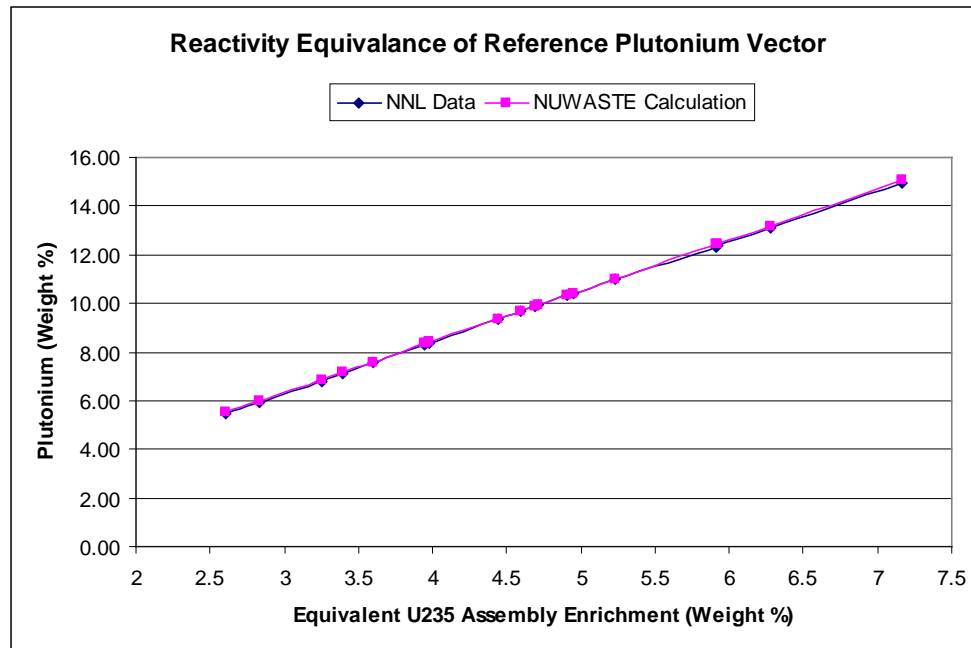
$$\omega \%_{U235}^{\text{New Assembly}} = \frac{\omega \%_{U235}^{\text{Reference}}}{1 - 0.142 \times \frac{\omega \%_{U236}^{\text{Reprocessed}}}{\omega \%_{U235}^{\text{Reprocessed}}}}$$



Calculation Methodology (Cont'd)

[Reference 11](#)

- MOX Assembly Fabrication (Ref: UK NNL memo)
 - For a reference plutonium vector, the plutonium content as a function of equivalent UOX assembly (blue line):



- Linear function that can be represented by (red line):

$$\text{Pu Content}_{\text{ref}} = 2.086622807 \times (\text{Equivalent UOX Enrichment}) + 0.090394737$$



Calculation Methodology (Cont'd)

- The required plutonium content, assuming a different plutonium vector, can be calculated using:

$$\text{Pu Content}_{\text{actual}} = \text{Pu Content}_{\text{ref}} \times \frac{\text{Pu Quality}_{\text{ref}}}{\text{Pu Quality}_{\text{actual}}} \quad \text{where:}$$

$$\text{Pu Quality} = \sum_{\text{All Pu Nuclides}} \text{Pu Vector}_i \times \text{Effective Fissile Coefficient}_i$$

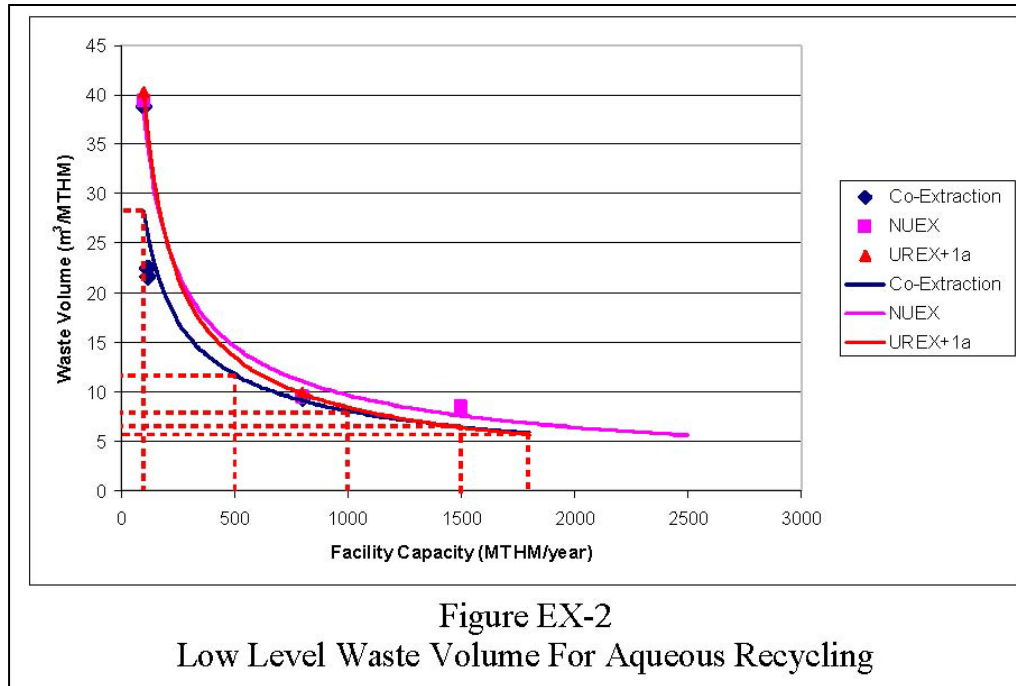
- Above calculation assumes 0.2 % ²³⁵U in source uranium. To adjust for a uranium content different from 0.2%:

$$\text{Amount Pu Content Must be Adjusted} = \left(\frac{\text{Pu Content}_{\text{actual}}}{\text{Equivalent UOX Enrichment-0.2}} \right) \times (\% \text{ } ^{235}\text{U in MOX Assembly-0.2})$$



Calculation Methodology (Cont'd)

- LLW (Ref: DOE document *FCRD-USED-2010-000033*, Rev 0)



– Mathcad was used to develop function:

$$\text{LLW Volume} = \text{Mass}_{\text{Reprocessed}} \times 406.912 \times \text{Capacity}^{-0.569}$$



Direction for Further Analysis and Development

- Identify and evaluate additional scenarios
 - New data sets
 - Further insights and sensitivity analysis
- Gain feedback from June workshop
- Explore impact of natural uranium mining on nuclear waste generation
- Incorporate additional functionality
 - Facility cost
- Consider extending NUWASTE capabilities
 - Centralized storage capacity needs
 - Transportation requirements at various fuel cycle stages
 - Alternative reprocessing and reactor technologies
 - Disposition of DOE HLW and SNF

