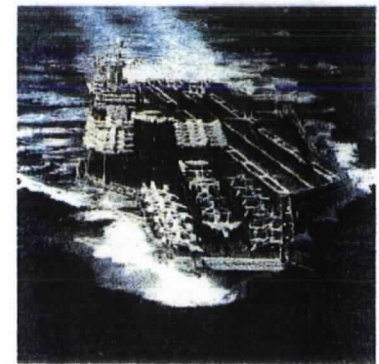
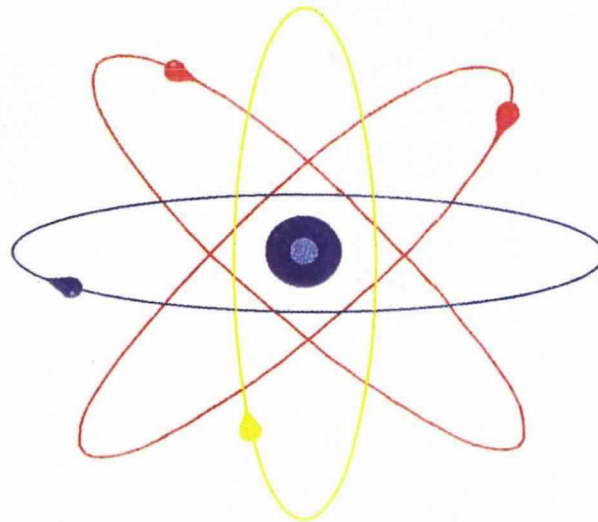
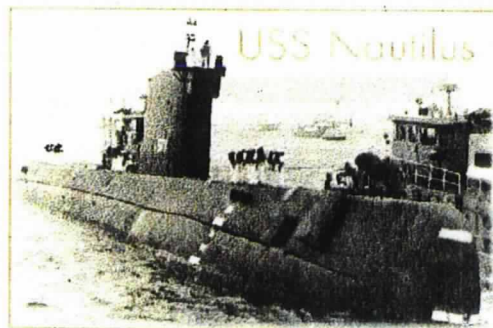


The United States Naval Nuclear Propulsion Program

*Over 112 Million Miles
Safely Steamed on Nuclear Power*



CVN 69
USS Dwight D. Eisenhower



NAVAL NUCLEAR PROPULSION

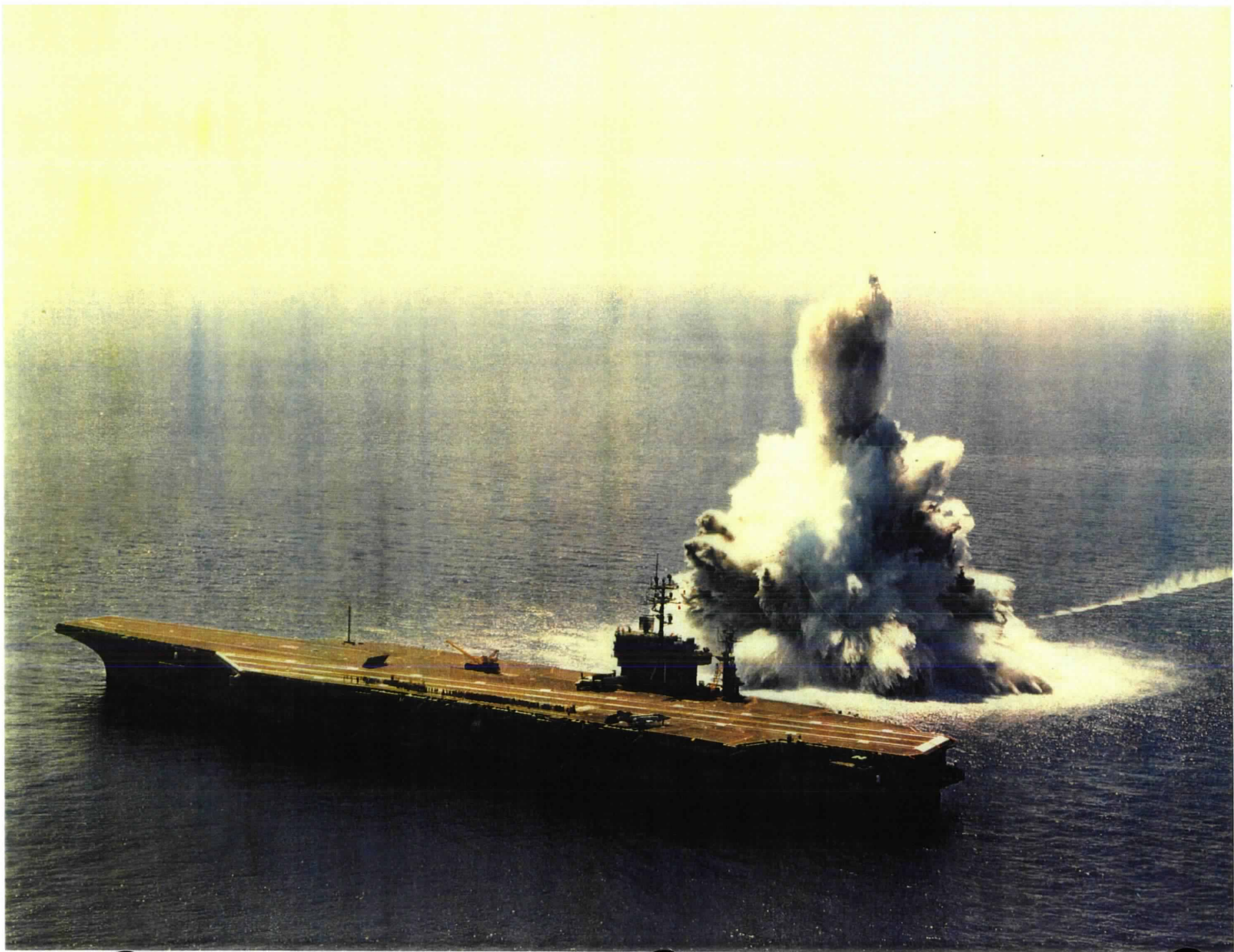
- **Key to Navy's national defense mission**
 - **CNN is telling the story**
- **Over 40 percent of Navy's principal combatants nuclear powered**
 - **8 of 12 aircraft carriers (2 more under construction)**
 - **85 submarines**
 - **2 guided missile cruisers**
- **Commitment to safety and environmental protection**
 - **over 112 million miles steamed**
 - **over 4,800 reactor-years without a reactor accident**
 - **Nuclear powered warships visit over 150 ports in over 50 countries**

NAVAL NUCLEAR PROPULSION PROGRAM EXPERIENCE

- **Over 45 years design and operating experience**
- **First core taken critical in 1953 (S1W Prototype)**
- **488 cores operated**
- **39 different core types**
- **116 cores currently operating**
- **A total of 209 ships commissioned**

NAVAL SPENT FUEL CHARACTERISTICS

- **Solid metallic form - not flammable, not explosive, not RCRA hazardous**
- **Built for combat - battle shock**
 - **well over 50 g's**
- **Contains fully all long-lived radioactivity (fission products)**
- **Operates over 20 years**
 - **Thus safe to store shut-down for far longer periods**
- **Safe to operate in close proximity to sailors on warships during combat**
 - **Thus exceptionally well-suited for safe transport, storage, disposal**



KNOWLEDGE OF THE FUEL

- **Control of the manufacturing process**
- **Core certification process**
- **Detailed acceptance and lifetime testing**
- **Follow/reporting throughout core lifetime**
- **Development of accurate calculational models**
- **Non-destructive examination at INEEL after removal**
 - **Every used reactor core**
- **Selected destructive examinations**
 - **samples and dissolutions**
- **Failure modes well understood from in-reactor testing**

NAVAL SPENT FUEL CYCLE

- **Upon refueling/defueling, all naval spent fuel transported to INEEL for examination to:**
 - **ensure maximum performance of current fuel**
 - **enable design of new fuel with longer lifetimes**
- **For comparison:**
 - **NAUTILUS fuel operated 2 years**
 - **Current generation submarine fuel (“SEAWOLF”) to operate life of ship (30 years)**

NAVAL SPENT FUEL CYCLE (CONTINUED)

- Before 1992, INEEL reprocessed naval spent fuel after examination to recover unused U^{235}
- In 1992, decision made to cease reprocessing
 - naval spent fuel now temporarily stored at INEEL after examination
 - dry storage at INEEL planned for future
- Ultimate plan: Interim storage, or permanent disposal in a geologic repository, outside Idaho

NAVAL SPENT FUEL AND THE GEOLOGIC REPOSITORY

- **Naval fuel will be canisterized**
- **Dry storage at INEEL will be the responsibility of Naval Reactors**
- **Transportation from INEEL will be the responsibility of Naval Reactors**
- **Final Container System EIS published November 1996**
- **Record of Decision issued December 1996 - selected Dual Purpose Canister (DPC) system**
- **Second ROD issued April 1997 - all naval spent fuel will be loaded into DPCs at NRF, and temporarily stored at NRF**
- **DPC system is currently being designed**
- **Goal is that fuel will not need to be handled at the repository, only the canister**

AMOUNT OF NAVAL SPENT FUEL

- **Small reactors, infrequent refuelings**
 - **very small amount of naval spent fuel**
- **Current inventories:**
 - **approximately 14 MTHM naval spent fuel at INEEL**
 - **2,600 MTHM non-naval DOE spent fuel throughout U.S.**
 - **30,000 MTHM commercial spent fuel throughout U.S.**
- **2035 projected inventories:**
 - **65 MTHM naval spent fuel**
 - **over 2,700 MTHM non-naval DOE spent fuel throughout U.S.**
 - **over 80,000 MTHM commercial spent fuel throughout U.S.**

NAVAL SPENT FUEL AND THE GEOLOGIC REPOSITORY

- **Total year 2035 repository load from naval reactors:**
 - **65 MTHM**
 - **About 5,000 cubic meters volume (about 900 cubic meters fuel volume)**
 - **About 13,000 metric tons weight (about 4,400 metric tons fuel weight)**
- **About 300 canisters**
 - **Heaviest loaded canister - about 44 metric tons (about 13-18 metric tons fuel weight)**
 - **Canister - about 66 in. diameter - about 212 in. long - fabricated of 300 series stainless steel**

NAVAL SPENT FUEL AND THE GEOLOGIC REPOSITORY

- **Calculational Results -- 1**
 - **Best estimate prediction is that cladding will not be penetrated by corrosion in 1 million years for any fuel element.**
 - **By then radioactivity has decreased more than four orders of magnitude**
 - **Fuel Assembly Geometric integrity maintained for more than 1 million years**
 - **Isotopes released from naval spent fuel will not contribute significantly to overall repository dose rate**
 - **only expected releases to the drift are from crud layer and impurities and activations of cladding and control rods**
 - **peak release rate of 0.01 Ci/yr from carbon-14 at approximately 10,000 years**

NAVAL SPENT FUEL AND THE GEOLOGIC REPOSITORY

- **Calculational Results -- 2**
 - **Hypothetical fuel release cases evaluated for perspective**
 - **mechanical damage of 1,000 fuel elements (e.g., due to rock fall)**
 - **less than 10 grams U⁻²³⁵ released**
 - **accelerated corrosion beyond 99.98 percentile**
 - **225 elements corrode through cladding**
 - **less than 200 grams U⁻²³⁵ released**

NAVAL SPENT FUEL AND THE GEOLOGIC REPOSITORY

- **Calculational Results -- 3**
 - **Although naval spent fuel uses highly enriched uranium, the amount of U-235 per container will be comparable to that for commercial spent fuel**
 - **Will design the system to ensure ample shutdown margin under worst-case moderation/fuel spacing/reflection conditions using permanently attached control rods and affixed poison, as necessary.**

NAVAL SPENT FUEL AND THE GEOLOGIC REPOSITORY

- **Calculational Results -- 4**
 - **Decay heat:**
 - **naval spent fuel decay heat per container will be about half that for commercial spent fuel container**
 - **peak repository heat load for naval spent fuel is 700 kW total**

INTERACTIONS WITH OCRWM

- **Contributing analysis information on naval spent fuel to YMSCO for Yucca Mountain EIS**
- **Working with OCRWM on a memorandum of understanding**
- **Have been involved in the commenting and comment resolution on OCRWM baseline documents.**
- **Will provide analyses of naval spent fuel in support of application for NRC license for geologic repository.**
- **Our prime contractor, Bettis Laboratory, has a field office in the YMSCO/M&O facilities in Las Vegas.**
- **Other numerous, miscellaneous interactions; we are a recognized participant in the repository planning process.**

NAVAL SPENT FUEL -- DEFENSE IN DEPTH

- **Overall knowledge of fuel from cradle to grave**
- **Structural strength of naval spent fuel assemblies**
 - **built to withstand battle shock**
- **Corrosion resistance of cladding**
- **Corrosion resistance persists even after cladding is breached**
- **Hafnium material integral to fuel assembly - affixed with zircaloy**
- **The releases of fission products and U-235 from naval fuel will not be a significant contributor to overall repository dose rate.**