

NUCLEAR WASTE TECHNICAL REVIEW BOARD

ENGINEERED BARRIER SYSTEM, TRANSPORTATION AND SYSTEMS
JOINT PANEL MEETING

TECHNICAL CHALLENGES OF INTERIM STORAGE OF SPENT FUEL

Dallas, Texas
November 2, 1993

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Dr. John J. McKetta, Member
Dr. D. Warner North, Member
Dr. Dennis L. Price, Member

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1 periods, how does prolonged dry storage, say, 50 years or
2 more, affect our ability to transport or to continue to store
3 the spent fuel?

4 Clearly, this is a contingency that must be
5 recognized and planned for, particularly in view of the
6 record over the past 15 or more years in which the repository
7 opening date seems to recede nearly two years for every year
8 that passes.

9 After the morning break, I am pleased that we'll be
10 hearing again from Dr. Rao about the Canadian storage system.
11 Then we will hear about the MPC, or maybe it's now a DPC,
12 it's hard to tell, and how it integrates with repository
13 plans, including thermal loading, and we will hear how
14 existing commercial interim storage devices will be handled
15 in the waste management system.

16 At the close of this technical session, there will
17 be a summary by either Ron Milner, or perhaps Jeff Williams,
18 depending on airline schedules, and I'd like to cover what
19 the ground rules will be today. They're going to be slightly
20 different from yesterday.

21 I've asked each of the speakers to allow ample time
22 for questions, and I will be soliciting questions from the
23 Board and the staff and, if time permits at that time, we
24 will take some from the floor for each speaker. I'm going to
25 do my best to keep on schedule. This will be a schedule-

1 driven operation, so if I don't get your question or comment,
2 please try to hold it until the public comment session that
3 we're going have as a closing feature.

4 Our first speaker is Alan Wells, who's going to
5 discuss spent fuel transfer technology.

6 Alan?

7 MR. WELLS: I'm a cask designer. I've actually worked
8 on these things and licensed them with the NRC over the
9 years, and been involved in the actual operations, and what
10 I'm going to talk about this morning is the methodologies
11 with which we move fuel from the pool into a cask, and, in
12 some cases, move from one cask to another.

13 The topic is, "Current and Emerging Fuel
14 Technologies," and as far as current fuel technologies go, we
15 have been moving fuel at reactor sites in the United States
16 for quite a few years, from a variety of pools. In some
17 cases, these pools are not very, how shall I say it, well-
18 designed for moving fuel. They were designed originally with
19 the idea that we'd use truck casks. In some cases, we use
20 casks that are a bit larger, and it's inconvenient, and there
21 isn't much space, so we've gotten fairly good at finding ways
22 to take use of the available space and use it efficiently.

23 There are five dry storage cask sites currently
24 operational. I shouldn't call them casks. One of them is
25 Fort St. Vrain, which is a storage vault, but it is a dry

1 storage situation.

2 One of the ways that we move fuel is directly to
3 the cask. We take it from the pool, bring it up into a fuel-
4 handling machine, and then drop it into the transportation
5 cask. This is the most straightforward way to do things,
6 because you end up with the fuel exactly where you want it to
7 be, and no intermediate transfer is necessary. In some
8 cases, you can't do that. This is done with transport casks,
9 such as legal weight truck, overweight truck casks, and, in
10 some cases, rail casks. It's also used with casks like the
11 ones at Virginia Power, Surry Plant, where you put the actual
12 storage cask into the pool, put the fuel directly into it,
13 and then put the cask out in dry storage.

14 Schematically, one puts the fuel into the cask,
15 puts the closure lid in place, and I just wanted to mention
16 in passing that, in some cases, the lid of the cask is a
17 single unit piece, solid piece of steel, or a piece of steel
18 with lead in it. In some cases, we choose to use a shield
19 plug, and when you're dealing with a massive piece of steel
20 that weighs perhaps two and a half, three tons, it's
21 convenient, sometimes, to break it down into a shield plug,
22 which is just there for shielding, and the separate piece
23 that is put on is the closure lid, which is then sealed in
24 place.

25 In the case of the multi-purpose cask, it's nice to

1 have the shield plug there, because it's a separate unit that
2 is inserted, just physically, it sits there, and then,
3 afterward, the lid goes on top of that, and all the welding
4 operations take place over the shield lid, not directly over
5 the fuel. So, when you see a closure lid and, in some cases,
6 shield plug, it doesn't make a lot of difference to the
7 licensing of the package, but for handling purposes, with
8 bigger packages, it's convenient.

9 Okay. You put the lid on the cask, take the cask
10 out. Usually, the handlers will bolt at least some of the
11 bolts in place in the lid when you take it out of the pool so
12 that the lid doesn't come off. Often, they do the final
13 torque down of the bolts in the decon area, or an area near
14 the pool. It depends on the site. Everything's very much
15 site-specific in how you do that sort of handling.

16 There is nothing particularly to it, however. I
17 wouldn't say it's routine, but it's done under a procedure
18 that you develop for the particular site that you're working
19 at, and there are very rarely any surprises.

20 Then you put the cask on the transport vehicle--in
21 this case, a truck is shown--and ship it off site. As far as
22 handling at powerplants for the dry storage goes, the ones
23 that are in operation are Virginia Power, Surry Plant, which
24 has metal dry storage casks. It has quite a few of them out
25 there. It's one of the largest facilities around so far.

1 The Palisades plant is very new to the independent
2 spent fuel storage business. They only have two cask
3 cylinders loaded at this point, and they're a dry, vertical
4 concrete cask technology, and they use a transfer cask. At
5 Surry, of course, as I said earlier, we load the fuel
6 directly into the cask and, in that sense, it's quite simple.
7 At Palisades, you load the fuel into a cylinder that goes in
8 the transfer cask.

9 At Oconee, which is operated by Duke Power, the
10 cask is loaded in the pool, transfer cask with a cylinder
11 inside, and then that's taken out to the dry storage, and
12 it's all loaded horizontally. As you might surmise, you can
13 do this horizontally and vertically, or at any angle you
14 want. Horizontal and vertical have advantages each over the
15 other. It depends on what you're trying to optimize.

16 And then Fort St. Vrain is a bulk storage system,
17 which is quite different. The way this transfer is handled
18 with a transfer cask, is that you put the--I would call it a
19 multi-purpose canister, since that's what we're working on
20 here--into the transfer cask, and put the transfer cask into
21 the pool. Once you've put the transfer cask in the pool, you
22 have an opening that you can put the fuel directly into, and
23 that's shown here, and it's just like loading a
24 transportation cask. There's nothing particularly special.

25 You do put the shield plug and the lid, the inner

1 lid of the canister in place before you pick the cask out of
2 the water, and at some point there, once you've picked the
3 cask out of the water, you set it near the spent fuel pool
4 itself--either right on the edge of the pool, or in an area
5 that's a little bit away--and then you weld the lid in place.
6 This is an artist's conception of the welding rig. Usually,
7 it's just a gizmo that goes around in a circle. It's an arm
8 that's pinned at the middle of the lid. That's a pretty
9 straightforward way of making a circular weld.

10 But in any case, you put the fuel in the pool, and
11 make the weld once you've taken the cask out of the pool.
12 Now, at that point, the cask is vacuum dried. You blow the
13 water out with compressed air, and then connect it to a
14 vacuum pump, pump on it for awhile, and after it's been dried
15 and the seal weld is in place, you backfill it with helium.
16 The helium is used, of course, to keep the fuel cool and in
17 an inert environment for storage.

18 The transfer cask, then, is a cask that can be
19 handled at the facility and moved around, and it can be taken
20 down into the loading bay area of the powerplant reactor
21 auxiliary building, and loaded directly into a concrete cask
22 there. Alternatively, it could be trucked on a heavy haul
23 vehicle out to the actual storage pad, and be transferred
24 into the concrete cask on the pad. This is an operational
25 choice of the powerplant. It's not particularly the

1 limitation of the system one way or another. You can do it
2 out at the pad, because the cylinder is already seal-welded.

3 To get it into the concrete cask, one simply places
4 the transfer cask on top of the concrete cask, and I have a
5 picture of one of these transfer casks. The cylinder sits
6 inside the cask, and it sits on the bottom floor of the cask,
7 which is a valve. The valve that's shown here is a gate
8 valve, which is a very simple way of doing things. There are
9 other transfer casks out there which use rotary valves. It
10 has a lot to do with the size of the cask, which valve
11 arrangement you pick. If you have no length constraints,
12 rotary valves are very convenient. If the length is a
13 problem, as it is in light water reactor fuel handling, then
14 the gate valve arrangement is favored.

15 But, since the cylinder sits on the gates, one has
16 to lift the cylinder up an inch just to give yourself some
17 clearance there so that you can slide the doors out from
18 underneath the cylinder, which is sitting over the concrete
19 cask, and then you lower away and lower this thing into the
20 concrete cask.

21 The transfer cask itself is a fairly
22 straightforward object. It's just got, in this case, an
23 inner and outer seal wall, with a layer of lead for gamma
24 shielding, and a layer of a concrete-like material for
25 auxiliary gamma shielding, and also neutron shielding.

1 The horizontal system is the same thing, except
2 that when you load the transfer cask in the pool, it's loaded
3 vertically. Believe it or not, there are some places where
4 fuel has been loaded horizontally. It's not the easiest
5 thing in the world to do, but some reactor sites, research
6 reactors, especially, have required this.

7 You load the fuel. It's actually the way you did
8 with the vertical concrete cask arrangement, but then the
9 transfer cask is handled afterwards in the horizontal
10 position. It's taken out on a truck, very much like a
11 transportation cask would be, horizontally, out to the
12 storage site, and then the cylinder of the fuel is either
13 pulled into a horizontal concrete module, or pushed. At the
14 Robertson plant, it's pulled by a ram that extends through
15 the back end of the vault. At the Oconee site, it's pushed.
16 It's your choice.

17 The handling of getting these things out of the
18 site at Oconee would be to pull it into a transfer cask, and
19 then use an arrangement very much like the loading on a
20 vertical concrete cask. Once you get it into a transfer
21 cask, you set that on top of the transportation cask, and use
22 the gate valve arrangement to lower it into a transport cask.
23 So, regardless of whether you handle the fuel vertically or
24 horizontally, it can end up in dry storage, and it can end up
25 in a transportation cask.

1 This is just a picture of the transfer cask used at
2 the Oconee powerplant, and it has a removable plug at the
3 bottom of the cask so that you can put the hydraulic ram
4 through, so that you can push the cylinder into the concrete
5 modules at Oconee.

6 Another technology that's used and really isn't
7 quite the same as what we're proposing with the MPC, is the
8 dry vault storage arrangement. In this particular schematic,
9 we're looking into the vault area, where you have cylinders
10 to store the fuel in, all in the floor of a large vault. The
11 fuel is loaded by bringing an actual transportation task--the
12 Fort St. Vrain cask is used to ship fuel to Fort St. Vrain.
13 You bring it into a bay area, push it up against the mating
14 arrangement, and lift it into a transfer device, which is
15 just a transfer cask, and that's moved over to the hole in
16 the floor that you want to put the fuel in. They take a plug
17 out and slide the thing in.

18 There are several arrangements in place right now
19 for handling fuel that are trying to take the existing
20 technology and evolve it into something that would be more
21 useful for us today. EPRI is working on a project with the
22 Department of Energy and Transnuclear, and we have also
23 received some descriptions of systems that Newport News uses
24 to move fuel for the Navy. This is to unload the reactor
25 vessels from their ships and submarines.

1 The methodology of transfer is the same, so I'll
2 get right to the transfer cell, but the EPRI/Transnuclear
3 design uses a shielded cell to effect the transfer from a
4 transfer cask into the storage cask, and, in this case, the
5 transfer cask is relatively small, and the arrangement on top
6 of the transfer cell moves so that you can align that
7 transfer cask containing fuel over the hole that you want the
8 fuel to get into in the basket of the storage cask.

9 So, the arrangement here allows you to move fuel
10 directly from the transfer cask into a storage cask, using a
11 cell that has a vacuum and air filtration system so that it
12 never leaks radionuclides outward, it's always leaking
13 inward, where anything that was loose would end up trapped in
14 filters.

15 The Newport News system is something that we're
16 looking at to do handling on-site for loading the MPCs, and
17 in this case, we have a transfer cask that's set up so that
18 it can handle more than one fuel assembly at a time. One of
19 the ways to do this is to put fuel into a stand in the pool,
20 and you load the fuel with the fuel handling machine into a
21 stand, then put the transfer cask on top of that, and pull
22 several assemblies up into the transfer cask. Then this
23 multi-assembly, multi-fuel assembly transfer cask can have
24 the welding of the steel cylinder, like an MPC, that can be
25 done at the fuel pool area, and the operations after that are

1 pretty much the same to what we've described before.

2 You take the transfer cask out, and mate it with
3 the cask that you're trying to put the fuel in--either a
4 transportation cask or a concrete storage cask--and it either
5 goes off to the concrete pad for storage, or it goes off for
6 transportation.

7 This sort of multi-assembly transfer is used pretty
8 commonly with the Navy for their transportation of fuel
9 assemblies. They operate some pretty big transportation
10 casks.

11 The fuel assembly machine for handling that they
12 use at Newport News right now, they do have a multi-fuel
13 assembly transfer cask that they use, and it's very similar
14 to the other ones.

15 I see I'm running out of time, so I'll go right to
16 the summary, which is that we've been doing fuel assembly
17 direct transfer into transportation casks for many years, and
18 in recent years, we've been using this multi-assembly
19 transfer through transfer casks that hold cylinders of fuel.
20 The cask-to-cask transfer of fuel that was envisioned for
21 the conceptual design allows you to take their fuel and move
22 it from one cask into another cask, so we're just evolving on
23 the existing technology. There's nothing particularly new or
24 exotic, but it's tuned to the particular system we're looking
25 at. That takes a lot of work.

1 Are there any questions, briefly?

2 DR. VERINK: I'll take questions first from the Board.

3 DR. PRICE: This is Dennis Price; Board.

4 You indicated that everything is site-specific, and
5 there are a number of different technologies which have been
6 shown here, or different ways of doing it. How does this
7 affect standardization for the designs of things like that
8 multi-purpose canister?

9 MR. WELLS: Actually, when I say it's site-specific, I
10 was referring to the procedure for handling the package. The
11 casks that have been used in the past have been used in very
12 restrictive conditions, a lot of difficulty with the
13 handling, and the package works fine. The procedures for a
14 particular site sometimes have to get fairly elaborate into
15 how you move this before you move that, because there's only
16 enough area for one thing to be there at a time.

17 But the handling works, it just requires some pre-
18 planning, but I would expect this thing to be useful at any
19 site this crane is big enough to lift in.

20 DR. PRICE: So you don't see the differing technologies
21 having any particular impact on standardization, other than
22 whether or not the crane can handle it?

23 MR. WELLS: That's correct. It's something that a
24 designer worries about, because he wants to make it easy for
25 the handler, but the handler is going to be able to do it no

1 matter which design he has, as long as he can handle it.

2 DR. PRICE: Another question: Do you have, for each of
3 these designs, systems safety analysis things performed?

4 MR. WELLS: All of the ones that are used at powerplants
5 have been approved by the NRC in some way. Sometimes it's
6 transportation, and sometimes it's--

7 DR. PRICE: Yeah, that's not my question. Has it had
8 systems safety analysis? Do you have systems safety--

9 MR. WELLS: You're talking about a systems analysis of
10 the safety?

11 DR. PRICE: No, I'm talking about systems safety
12 analysis.

13 MR. WELLS: I'm not sure what the differentiation means.
14 I just write SARs for the NRC, and they either approve or
15 disapprove.

16 Does anybody want to comment on systems safety
17 analysis?

18 (No audible response.)

19 DR. PRICE: There are systems safety professionals out
20 there who do systems safety analysis, and it's the
21 application of inductive and deductive techniques.

22 MR. WELLS: Um-hum. Yeah, our analysis approach and
23 safety analysis for the NRC, I can say, is deterministic.
24 You say: What can happen? Assume it happens. Mitigate the
25 consequences, and we don't get into a lot of the interactions

1 of various components of the system. One of the reasons for
2 that is these systems are relatively straightforward.
3 They're not that complex, and the NRC hasn't required
4 detailed systems analysis.

5 What they require, instead, is that when you do
6 something, it will be safe, and you look at the operation
7 involved, like putting fuel in the cask. You know, if
8 there's something that will hang up the fuel assembly, you're
9 just not allowed to do it.

10 Alden might contribute.

11 MR. SEGREEST: We did have, in part of the MPC design
12 work, you know, we, of course, with all engineering work
13 we're concerned about the system safety and the overall
14 safety, and as part of the M&O organization, we do have some
15 system safety-type analysis capability.

16 With respect to the MPC conceptual design, I
17 believe that our expert did do some of the review, but I'm
18 not certain how much, but that is something that does enter
19 into part of the process, and will enter in, is a full safety
20 review of the type that you're referring to.

21 DR. PRICE: But for these things that we've just seen,
22 that, evidently, does not exist?

23 MR. SEGREEST: Those are all done by private industry.

24 DR. PRICE: And I would assume, also, then, human
25 factors, engineering analysis has also, likewise, not been

1 performed in a formal sense?

2 MR. WELLS: In the formal sense, perhaps not, but in the
3 informal sense it has, because, remember, a lot of handling
4 of casks has gone into this design, and such things as using
5 bolted closures that are easily operated by one person with a
6 socket wrench, all that has been considered.

7 We looked at things like the welding, where you
8 want to be able to make a reliable weld, but you might have
9 to have a human intervene and back gouge out a bad weld pass
10 or something like that. We've considered things like that.
11 I don't think we've done it in a detailed, formal sense, but
12 we certainly considered it.

13 DR. PRICE: Yes. There are people who give their lives
14 over to the human factors profession and human factors
15 engineering, and have a set of tasks that they perform, a
16 task analysis, and so forth, that they would do, that should
17 be documented, and so forth, but that kind of program has not
18 been performed here?

19 MR. WELLS: No, but the specification that's under draft
20 right now for going out for commercial bids on the final
21 development of these MPCs has included in it a section on
22 human factors.

23 DR. VERINK: I suggest that we now terminate the
24 questions for this section, and defer further ones until the
25 general questioning, in the interest of keeping our schedule.

1 MR. WELLS: Okay. The next speaker up is Alden Segrest,
2 who will talk about the MPC conceptual design itself.

3 MR. SEGREST: There were so many comments made on how
4 simple and easy the engineering for the MRS and the MPC is
5 yesterday, that, as the engineering manager for the MRS
6 conceptual design and the MPC, I just have to comment on
7 that.

8 Since my boss is here today, and his boss, and
9 since my customers are here today, I would appreciate it if
10 no one else would tell them how simple this engineering
11 really is.

12 (Laughter.)

13 MR. SEGREST: I have to worry about my career here.

14 For the MPC conceptual design, I'm not going to
15 describe a lot of details. The best information on the
16 details of the design, if you look in Ron Milner's
17 presentation from yesterday, there are sketches of the
18 canisters and design. I want to talk a little bit about the
19 process, what this design should be capable of, and a few of
20 the results of it.

21 I'll talk about the concepts themselves, a lot
22 about the fuel, what fuel can be accepted into these
23 canisters, the characteristics we considered, and how this
24 thing will actually be implemented.

25 There are six design concepts, six different cans

1 that we've done conceptual designs for. The first two, the
2 125 ton, if you look, is a 21 PWR can that requires burnup
3 credit. Burnup credit will be required for that one to
4 function properly. There is also a 40 BWR design that does
5 not require burnup credit; the 75 ton designs without burnup
6 credit. That one, once burnup credit was licensed and
7 approved, the 75 ton PWR could be redesigned without flux
8 traps, slightly smaller and lighter package.

9 There are also two alternative concepts we
10 considered, did not do as much design analysis, but did some
11 review. Within the 125-ton package, we could have a 17 PWR,
12 and notice the difference between that and the 21. You've
13 got four assemblies difference, and essentially the same size
14 can. As Bob Bernero indicated yesterday, we need the larger
15 cans. We need to be able to haul more fuel in them, and you
16 can see the, or you can quickly calculate, I'm sure, the cost
17 difference if we have to go forward with designs that do not
18 allow burnup credit.

19 We also looked at a 24-assembly burnup credit
20 design for PWRs. We did not pursue that too far, but we did
21 a certain amount of analysis on it. If thermal conditions
22 with the repository allow that, that would also improve the
23 economics of the overall system. So, again, there's two
24 alternative design concepts that may need to go forward as we
25 develop this further into the detailed design.

1 For fuel acceptance in the design approach, like
2 good engineers, we've gone through the very complex task of
3 establishing all the minimum requirements. Then, engineering
4 has to be cost effective, so we went through and applied
5 where we could, cost-effective design features so that
6 wherever possible we could exceed the minimum requirements.
7 In the nuclear business, what we often find is we have to go
8 back and re-analyze and reconsider. It's good to have some
9 margin in there; also, for the flexibility of the canisters,
10 we need the margin.

11 Where necessary, where the margin's not there for
12 certain types of fuel, we can go to a lower capacity design,
13 either using the 75 ton or not putting as much fuel in the
14 can.

15 The fuel, as Bob Bernero pointed out yesterday,
16 there's a lot of differences in the fuel. The reactors did
17 not use standard fuel, the vendors did not design standard
18 fuel, so there's not a lot of standard fuel out there, no
19 matter what the contract calls it.

20 If you look at the first three categories on this
21 list, there are actually enveloping requirements. The 180-
22 inch length includes everything except the South Texas fuel.
23 6x6 and 9x9 are enveloping requirements. Interestingly
24 enough, the 9x9 is larger than necessary, so when we did the
25 conceptual design of the 21-element basket, we used a little

1 bit smaller envelope of 8.8x8.8, and we believe that will
2 hold at least 90 per cent of the fuel within that envelope.

3 Of course, the smaller can, the 75 ton, we went
4 ahead with the 9x9 to make sure that we could accommodate
5 even the larger fuel. We used these enveloping weights for
6 the aged in years, even though the standard contract says 12-
7 year-old. We did a lot of consideration about the additional
8 cost of going with a five-year-old fuel rather than the ten,
9 started with the ten, and then looked at ways to accommodate
10 where necessary for the small percentage of fuel where five-
11 year-old fuel would need to go in the can.

12 Then we took what we considered to be an
13 appropriate enrichment burnup, decay heat, based on the fuel
14 inventory that was out there. We've got some pretty good
15 databases of the fuel inventory that exists, so we took that-
16 -those databases and analyzed them there.

17 So what we come up with, we need to accommodate a
18 multitude of assembly types and a wide range of enrichments
19 and burnups in this fuel. There's a lot of variation in it,
20 and we minimize decay time restrictions, the goal being to
21 maximize the number of assemblies that we can accept that are
22 only out of the reactor for five years, but being sure that
23 we can accept all of it that's out of it for longer periods
24 of time.

25 The results of the design is we got into the

1 process, starting doing various things with the design. We
2 came up with a number of things we could do which would
3 actually exceed the minimum requirements we had established
4 for the design. By using a lot of aluminum in the basket
5 design--aluminum's not used in the structural uses, but it is
6 used in the design--it allows us in a storage mode to accept
7 about any of the fuel five-years-old; the majority of the
8 fuel with a five-year cooling.

9 The transportation cask, by taking some
10 flexibilities in the design of that cask, it can be tailored
11 to accommodate fuel with, from a radiological shielding
12 standpoint, fuel that's in the five-to-ten-year-old range.

13 And then the MGDS, of course, there's still a lot
14 of study and a lot of work going on there, but that should be
15 able to accommodate the 10 to 20-year cooled fuel in the
16 large capacity MPCs, even though our concept, for the most
17 part, is based on 21-element designs. Possibly, we'll
18 continue to look at a 24 PWR.

19 The utilities are very interested in the PWR
20 because they know that the fuel pool clients can handle it,
21 and they would like to put as many assemblies into a can as
22 practical.

23 Now we have a simple engineering chart. This chart
24 is prepared to reflect the amount of fuel that we can put
25 into a 21-element MPC. The yellow band is the fuel that's

1 acceptable for the 21-element MPC with five-year cooling.
2 More than 90 per cent of the fuel is in that band. The
3 chart, based on when we compare enrichment, we look at
4 burnup, and we prepared this grid just putting the number of
5 fuel assemblies--this is just PWR, by the way--the number of
6 fuel assemblies with each band, and then developing the
7 curves and analyzing, determining that more than 90 per cent
8 of the fuel will work in the MPCs, based on the current
9 conceptual design.

10 Now, there are some--there is some fuel in the blue
11 area here which will not fit, based on that analysis, but we
12 do have ways to accommodate that. I'll identify some of
13 those for you shortly. We also have a situation, the numbers
14 here in red indicate the stainless steel fuel. That's
15 another outlier that presents some difficulty.

16 There's been a good deal of study and analysis
17 concerning the zircaloy-clad fuel, so that the NRC is
18 comfortable with how long that fuel can be stored. We do not
19 have the same analysis and study concerning the stainless
20 steel clad fuel to know how to deal with that.

21 If you look above the five-year line, into the ten-
22 year area, you see there's a small amount of fuel between
23 five and ten years, has to be cooled between five and ten
24 years before it will go in the can. Of course, there is some
25 that would have to be cooled longer before it can go in the

1 cans, but we did have 90 per cent, which is within the band,
2 and our initial starting point was to make sure we could deal
3 with 80 per cent of the fuel.

4 So what do we do with the outliers that are outside
5 of the yellow zone? From a thermal standpoint, we can go
6 with lower capacity MPCs or longer decay time; criticality,
7 using the lower capacity MPC or some alternate designs that
8 can yet be developed; and then for stainless steel cladding,
9 we've still got to study that one possibility is individual
10 canisterization of that fuel.

11 As far as being ready to implement the MPC for
12 storage, we're confident that a certified design of the MPC
13 can be developed suitable for storage, and that it can be
14 licensed as the design for storage in any one of several
15 modes, and could very well be ready for implementation in
16 1998. That's what the DOE would like to see.

17 That's all I have.

18 DR. VERINK: We can open the question period again;
19 again, the Board first.

20 DR. PRICE: You didn't say anything about the MPC. Are
21 we going to hear about this later, with regard to emplacement
22 in the repository?

23 MR. SEGREST: Yes, you do hear about that later.

24 DR. PRICE: Is there anything that you discovered in the
25 material that you covered that would affect ultimately coming

1 up with one standardized approach?

2 MR. SEGREEST: We will come up with a lot of standardized
3 features. There will be standardized transportation tests,
4 but because of the variety of the fuel that is out there,
5 there will need to be some differences in the designs. So
6 one single canister would not work for everything, given the
7 difference, for example, just in the dimensions of the BWR
8 fuel versus the PWR.

9 We can have very standard approaches with respect
10 to materials, structural designs with respect to the
11 transportation cask overpack, the waste package overpack.
12 There are a lot of standard features, standard issues, but we
13 still need to have differences to accommodate the wide
14 variety of fuel that's out there.

15 DR. VERINK: Other questions? Dr. Cantlon?

16 DR. CANTLON: Yes. Cantlon; Board.

17 You commented on extensive use of aluminum. Could
18 you expand on that? I didn't follow what you were talking
19 about.

20 MR. SEGREEST: Within the design, there is an aluminum
21 alloy that is a part of the design. It's excellent for heat
22 transfer, and that is used--it's not as a structural member,
23 but it's used within the design, the aluminum to contain the
24 boron, as well as to help transfer heat away from the fuel
25 and out to the shell.

1 DR. CANTLON: Where, physically, would it be in the MPC?

2 MR. SEGREST: It is within the grid structure.

3 DR. CANTLON: In the grid structure?

4 MR. SEGREST: Yes.

5 DR. CANTLON: All right.

6 DR. VERINK: Are there other questions from the Board?

7 (No audible response.)

8 DR. VERINK: Staff?

9 (No audible response.)

10 DR. VERINK: We could take one or two questions from the
11 audience, if there are any. Anyone wishing to speak, kindly
12 go to the microphone and identify your name and affiliation
13 for the record.

14 Are there any questions from the audience?

15 MR. STUART: Ivan Stuart from Nuclear Assurance
16 Corporation.

17 Alden, I keep seeing the need for burnup credit.
18 Could you tell me why you need it, when Mr. Bernero's about
19 to license a 26 PWR design?

20 MR. SEGREST: For burnup credit, the primary use of it
21 will be in the repository for long-term criticality
22 considerations. Also, with burnup credit, with the--with our
23 design and the analysis we've done on it for the large
24 basket, we need the burnup credit, and to go to a 24 element,
25 we'll need it. The 12 element, we can do without it, but our

1 analysis shows that for the long-term repository
2 considerations and some transportation situations, we do need
3 it.

4 DR. VERINK: Dr. Barnard?

5 DR. BARNARD: Bill Barnard, Board staff.

6 What do the contracts say about oldest fuel first,
7 or five-year-old fuel? What can the utilities give the
8 government?

9 MR. SEGREST: That question, I believe, is discussed and
10 negotiated continuously. Ron, would you like to help me with
11 that, please?

12 MR. MILNER: Yeah. I'd just mention quickly that the
13 contract does say oldest fuel first, but that simply allows
14 the utility its place the queue, if you will. They can give
15 us any fuel that's five-years-old or older.

16 DR. VERINK: Dr. Langmuir?

17 DR. LANGMUIR: Langmuir; Board.

18 On that same issue, what do expect is going to
19 happen? I think we're all aware now that the average fuel is
20 maybe 28-years-old. What do you anticipate will be going to
21 the repository?

22 MR. MILNER: What I would anticipate accepting from the
23 utilities is probably their newer fuel. Certainly, those
24 that have dry storage are not going to take it out of dry
25 storage. We won't really have a final handle on that until

1 we get down to the more firm delivery schedules, but what
2 goes to the repository is another matter. It depends on
3 whether you have an MRS in the system and what the cooling
4 time is, and so forth.

5 DR. CHU: Yeah. Woody Chu; Board staff.

6 Following up on that, along similar lines,
7 acceptance, as I understand your presentation, is just the
8 deployment and the provision of the canisters to the
9 utilities?

10 MR. SEGREST: Yes, sir. I'm not talking waste
11 acceptance. I'm talking about acceptance into--

12 DR. CHU: Right. I mean, so that we have several steps
13 along the way, with possibly man years in between.

14 MR. SEGREST: Yes, sir.

15 DR. CHU: Right. And so the first step, the one that
16 you're referring to, is just the provision of the canister to
17 the utilities and whatever technical problems you may
18 encounter in that regard, and so that would you then satisfy
19 the terms of the contract in the provision part, and then
20 later you would have liberty in picking up whatever is at the
21 various sites? I mean, you shall have satisfied the terms of
22 the contract in the provisioning.

23 MR. SEGREST: If I'm understanding you right--

24 DR. CHU: Well, I'm not sure I understand. That's why
25 I'm asking the question.

1 MR. SEGREST: If you're asking whether or not supplying
2 canisters would be considered to satisfy the obligation to
3 accept waste, I think canisters are part of the solution, but
4 not the whole solution.

5 DR. CHU: No. We're talking about the five-year to ten-
6 year. I'm following up on Bill's question, and as I
7 understand the presentation, acceptance, in the sense he used
8 it, and in the sense of the contract, is the providing of the
9 canisters to each of the--

10 MR. SEGREST: No, sir. Acceptance, according to the way
11 I was describing it, was accepting fuel into the canisters.
12 The design of the canister will accept five-year-old fuel. I
13 was not referring to the waste acceptance contract. I was
14 referring to the way we've designed that canister, so that
15 the majority of the fuel that is currently out there, five-
16 years-old, can be accepted into a canister for storage.

17 MR. WELLS: I have a comment. I hate to do this.

18 From a technical standpoint, you might wonder what
19 we did to make five-year-fuel possible, how we managed to get
20 five-year-fuel into the canister for storage. We really
21 didn't.

22 In the repository, we're required to keep the fuel
23 cool in a hot environment where the whole repository heats up
24 and everything's hot, and so to keep the fuel cool enough, we
25 had to put in aluminum that was thick enough to take the heat

1 out. Once we've done that for the repository, it's rational
2 to notice that this thing works very well in storage at a
3 very much lower temperature than it would otherwise have
4 been. In designing for the repository, we have something
5 that runs cool in the storage mode, and then the
6 transportation design is where all the hard decisions had to
7 be made.

8 So, in a sense, it's sort of just a freebie. You
9 get to put five-year-cool fuel in that canister for storage,
10 because when it's in storage it's cooled in the storage cask,
11 which is ventilated, but you really paid for that in terms of
12 the hard decisions in the repository design. So we have the
13 capability of taking five-year-cool fuel and putting it in
14 the canister, because that's a less demanding thermal
15 environment than the repository.

16 DR. VERINK: All right, one last question.

17 DR. PRICE: One last question. Yesterday, many of the
18 concepts which I think you're presenting today were indicated
19 to us as part of key trades, where Ron Milner, you indicated
20 that there were alternatives and there was a rationale and
21 that you looked at these alternatives.

22 I'd like to ask you to expand on the term, "looked
23 at," so that we could understand a little better how you
24 arrived at this concept.

25 MR. MILNER: And my apologies for using terms loosely,

1 but the trades that we looked at, looked at indicates that we
2 had done an analysis and, depending on those results, we
3 selected a preferred approach in the different areas. I
4 think we probably need to provide you, at a later date, some
5 of that more detailed analysis.

6 MR. SEGREST: There is an alternative cask canister
7 analysis we did to consider MPUs, transportable storage
8 casks, that's compared with the MPCs, and we did a fairly
9 significant analysis of the overall life cycle considerations
10 of those designs to compare with the MPC, and the MPC design
11 did come out to be economically favorable.

12 DR. PRICE: I think we'd like to see those reports.

13 DR. VERINK: Dr. Bernero, do you have a question?

14 DR. BERNERO: Bob Bernero from the NRC.

15 Can you speak here, or will you speak later in the
16 discussion of the repository aspects of the MPC? Did you do
17 parametric analysis of the range of thermal loadings that
18 might come out of the cask; that is, how high and how low a
19 wattage loading?

20 MR. SEGREST: Hugh probably should answer that.

21 MR. BENTON: We'll speak to it later.

22 DR. VERINK: I think we're due now for our next speaker,
23 who will be Jim Clark from the M&O, speaking on effects of
24 prolonged dry storage on storage and transportation
25 performance of MPCs and MPUs.

1 MR. CLARK: Good morning.

2 I support Jim Carlson in transportation, and in
3 another capacity, I have an interest in this subject because
4 I am the chairman of the Institute of Nuclear Material
5 Management's committee on spent fuel storage.

6 In addition to talking on the effects of prolonged
7 dry storage, I've been asked to put the emphasis on
8 transportation, and to include consideration of the fuel
9 integrity, and the way I'd like to do that is to summarize
10 three recently-published studies that are relevant to this
11 matter, and then to highlight what the Department, what OCRWM
12 has going to answer some of the remaining questions.

13 The three studies I'll talk to are these: The
14 Sandia Report, which apparently focuses on transportable
15 storage cask, but has relevance to the MPC; the PNL Report,
16 which surveys fuel integrity and looks at the mechanisms of
17 degradation; and a recent EPRI Report that specifically goes
18 to the canister concept.

19 The first report was briefed to the Board by Tom
20 Sanders of Sandia in January. It is a comprehensive,
21 systematic evaluation of the characteristics that are not
22 only important to the transportable storage cask, but also to
23 the MPC, and their containment, criticality control, heat
24 transfer and shielding, and the containment of fuel integrity
25 and the criticality are almost directly relevant to the

1 question on MPCs.

2 The conclusion that came out of that report, that
3 there were no long-term effects--not necessarily the word
4 "prolonged"--there were no long-term storage effects that
5 would preclude the transportation of spent fuel because of
6 the integrity of the fuel considerations; furthermore, that
7 they came to the conclusion that, in long-term storage, the
8 regulatory regimes would change, and though they could
9 conclude that the MPC-like canisters, or the fuel in the
10 transportable storage casks could be transported after long-
11 term storage, they provided a recommended evaluation process.

12 And that recommended evaluation process, which I
13 indicate here, also has some of my comments in parentheses as
14 they might apply to the MPC, or not apply. They were not
15 able to reach a conclusion on the consideration, or at least
16 did not offer one on the corrosion of welds, and the welds
17 that we're talking about, where the weld's relative to the
18 basket, the criticality control in the MPC, of course, would
19 be the basket for the transportable cask. So that was an
20 open issue.

21 The seal is not an open issue. It's relevant to
22 the transportable storage cask in the MPC. The MPC canister
23 goes within what we call the transportation overpack. The
24 overpack provides that kind of containment.

25 The fourth part of the evaluation process was an

1 admonition that, while they did their thorough evaluation,
2 they looked at the expected conditions of storage, and point
3 out the there could well be changes to that expectation, and
4 that any reasonable expectation to be able to shift this
5 after long-term storage, you must have detailed records of
6 the fuels and the storage, not only specific to the device,
7 but specific to the storage location.

8 The second report of interest here was a report
9 done by Pacific Northwest Labs, published in 1992. It
10 reviewed the mechanisms for degradation of the spent fuel
11 itself. It indicated worldwide status, what experience was
12 in the other countries, and what their plans for storage
13 were, and it came to a conclusion relative to this long-term
14 integrity.

15 With regard to the worldwide status, they looked at
16 13 countries, and indicated all that experience. You'll hear
17 in the next paper the extensive experience in Canada. In
18 addition to that, there are at least six other countries that
19 are industrializing spent fuel storage, two of which I've put
20 up here, Great Britain and Germany, and the purpose here is
21 to indicate that there's a diversity of lots of experience,
22 but there is a diversity of the type of fuel being stored,
23 the type of tests being done, and the kind of environment
24 that this experience has been accumulated under.

25 I call your particular attention to Germany, which

1 has extensive experience in the kind of storage that the MPC
2 would probably be in.

3 This PNL report, as part of it, looking at the
4 degradation mechanisms and the experience, went to the
5 conclusion--and I think that's literally their conclusion--
6 that the LWR integrity for long-term storage in inert gas at
7 cladding temperatures of 320 to 400 is considered proven by
8 the country's survey. That is of interest, because that is,
9 typically, the kind of storage environment that the MPCs, or
10 at least this design of MPCs would encounter.

11 One of their other conclusions that I've put up
12 there because of its interest is relatively few results are
13 long-term storage in air of defective LWR fuels. The
14 interest to that is, of course, our interest. Our
15 responsibility is to get all the fuels, and so that somewhere
16 along the line a small percentage of the fuels will be
17 defective, and defective being more than pinhole leaks, more
18 than hairline cracks, and we will be charged for accepting
19 those fuels and transporting them.

20 You probably well know that, at present, there are
21 no licensed transport casks for that kind of defective fuel,
22 for defective fuel, unless it is canned, so there will be a
23 further consideration of how those fuels are
24 transported.

25 This is a very recently-published work in June of

1 this year. It's a building upon work that Pacific Nuclear
2 has been doing for EPRI for a number of years. It considers
3 long-term storage, 20 to 50 years. It considers the Pacific
4 Nuclear's stainless-steel cask, the kind they use in the
5 canister, the kind they use in the NUHOMS. It also considers
6 the carbon steel canisters, such as Sierra Nuclear uses in
7 their vertical storage containers.

8 It went through a literature search of the specific
9 aging phenomena; both radiation-induced, such as the
10 potential for embrittlement, the potential for radiolysis of
11 water to activate corrosion. It went through a thermal-
12 induced embrittlement, looked at creep, look at general
13 corrosion, and, while I don't have it up there, it did some
14 calculations on fatigue cycles.

15 The specific conclusions of this report were that
16 neither radiation nor thermally-induced embrittlement, that
17 both of those pose little or no risk, and it comes to
18 specific comparisons based upon, for example, the neutron
19 fluence being orders of magnitude less than that which might
20 induce it.

21 It goes through a specific comparison of
22 temperatures in the canisters, versus the known temperatures.
23 It came to a generalized conclusion that the only
24 significant potential is corrosion; and, furthermore, broke
25 that consideration of potential into the general

1 environmental corrosion that might happen with the carbon
2 steel canister on the outer shell, and intergranular stress
3 corrosion of stainless steels.

4 It further said, essentially, with proper
5 engineering, that there would be no significant effects
6 identified which preclude transportation, and that is a very
7 general conclusion, because it points out correctly that
8 there is a lot of site-specific, device-specific
9 considerations that have to go into it, and it triggers back
10 to the Sandia recommendation that data be accumulated very
11 specifically over the storage life.

12 I might say about these conclusions that they're
13 being tested in the fires of regulatory review by the
14 submittals of Pacific Nuclear, by the cask licensing of GNS,
15 by the final reviews of the transportation storage casks.

16 With regard to what OCRWM had going and is
17 continuing with regard to this question of integrity during
18 long-term storage, there has been performance testing of six
19 systems, seven casks, over the last several years at Idaho,
20 at H.B. Robinson Plant at Morris, Illinois, and that
21 performance testing has been how to load the cask, how to
22 handle the cask, what the radiation environments are, what
23 the heat transfer characteristics are, and they generally
24 have been used to develop and validate the heat transfer and
25 shielding codes, both by PNL and Oak Ridge National

1 Laboratory.

2 There has been, recently, a final report going
3 through peer review on the oxidation of spent fuel in air,
4 being done for a number of years by PNL. It involves
5 laboratory experiments, oven-type tests at high radiation,
6 10^5 , various temperatures, and in air, and I've seen only the
7 executive summary, so I have a limited characterization of
8 it, but as you remember, there was an interest because of the
9 radiation degradation of some seals in the oven, some
10 contaminant in the air, and this report addresses the
11 potential degradation of uranium-oxide fuels exposed to air
12 with slight contaminants. So I expect that'll be out in
13 November, and will add to the background knowledge.

14 Starting in FY 94, there has been an extension of
15 the work that OCRWM has going. I've chosen here to call it a
16 new project. Whether it's a new project or not, I guess, is
17 in the eye of the beholder, but, in any event, it starts in
18 '94, will go for at least five years, and the purpose is to
19 confirm the long-term dry storage can be done safely; to
20 provide design information to the MRS, to the ISFSIs of
21 commercial reactors, and for this dry transfer system.

22 It'll use two existing loaded casks at INEL. I
23 believe one of them will surely be the VSE-17, which
24 consolidated fuel. I'm not aware of the choice that's been
25 made on the metal cask, but it will be a metal cask like the

1 NC-10 or the GNS, that has loaded fuel.

2 It will continue the routine cask monitoring that's
3 gone on on heat transfer and shielding for a number of years,
4 but will now start what I've called enhanced monitoring.

5 That enhanced monitoring will initiate this year
6 with gas sampling on a nominally quarterly basis. The actual
7 protocol is being developed by OCRWM, in consultation with
8 EPRI, who has been utilizing comments from its utility
9 members. In addition to that, the plans will go forward in
10 FY 94 to remove fuel in FY 95 for inspection, so the plans
11 and equipment will be generated this year, and what we
12 presently envision is that that will be to take the fuel out
13 at the test area north of INEL to monitor, for example, the
14 crud, the corrosion products that are on the assemblies, an
15 issue that has been relative to the design of fuel handling
16 facilities.

17 It will measure seal integrity of these casks over
18 time, and will include the inclusion of sample coupons, both
19 metal and concrete, for potential radiation and thermal
20 damage.

21 With that, I'll entertain questions.

22 DR. VERINK: Any questions from the Board? Dennis?

23 DR. PRICE: Price; Board.

24 I wonder if you would help me on these things. I
25 think you said something about it that I probably didn't

1 quite catch.

2 For the Sandia report, we're talking about the
3 effects of prolonged storage, and I'm trying to figure out,
4 for each one of these, how long is prolonged, and for the new
5 study that OCRWM is doing, how long is prolonged? Is it 100
6 years or 40 years? I know in the foreign studies, I looked
7 through and it said two years was the experience that Germany
8 had, so I was just trying to get handle on this.

9 MR. CLARK: Dr. Price, I inherited the term "prolonged."
10 I use the term "extended."

11 DR. PRICE: Yes.

12 MR. CLARK: The evaluation that Sanders in Sandia did,
13 in my recollection, was a term of 20 to 40 years. The work
14 that was done for EPRI by Pacific Nuclear talked to the term
15 of 20 to 50 years of storage prior to transport.

16 One of the characteristics of the worldwide
17 experience is that some of the tests weren't done for a long
18 period of time. The test on fuel rods in Germany, when this
19 report was done at the end of 1991, had two years of
20 experience on it, so those were the time frames there, but
21 when I look at extended storage, I look at it for at least 20
22 years in these reports. Some of the reports talk about going
23 further.

24 Pacific Nuclear, for example, on fatigue analysis,
25 went through a 50-year daily cycle, diurnal cycle evaluation

1 in order to make that, so they looked on some things out to
2 50 years. I don't know that any of them looked at 100 years.

3 DR. PRICE: And what's the new study time frame?

4 MR. CLARK: Well, it's being formulated. The commitment
5 is get it started with a reasonable program and do it at
6 least five years, until you can reach conclusions on the
7 safety. So I think that--

8 DR. PRICE: What period of time are they looking at to
9 conclude, about 50 years of storage, or--

10 MR. CLARK: Well, the commitment, because of budget, is
11 '94 through the year 2000, which is six years, and the data
12 will tell how much more has to be done.

13 DR. PRICE: Yes. I don't think you understand me,
14 though. What's the goal to look at the safety of prolonged
15 storage over what period of time? Is it 50 years, or--

16 MR. CLARK: The period of time hasn't been specified how
17 far to extend the six years of hard inspection. I think
18 that's yet to be determined.

19 DR. PRICE: Yeah. I guess I was looking for
20 projections. What are you trying to project to off this--off
21 what you find in this study? Maybe I'm not understanding
22 something.

23 MR. CLARK: Well, based upon what I've seen, you can
24 clearly, if you get five years of data, make extensions to 20
25 years. How far, more reasonably than that, I don't know.

1 DR. VERINK: Other questions from the Board or staff?

2 Yes, Dr. Cantlon?

3 DR. CANTLON: Cantlon; Board.

4 Since the burnup is not uniform in the full length
5 of the fuel rods, are these new studies planning to look at
6 different positions on the fuel rods?

7 MR. CLARK: I would think that that's a consideration
8 that ought to be put into it. It's so formative right now.
9 The commitment has been made to do it, the budget has been
10 committed, the general ideas have been put together, but the
11 specifics will be laid out in '94.

12 DR. CANTLON: How old is the stored fuel that you'll
13 start with out at INEL?

14 MR. CLARK: It came at--the GNS fuel, I believe, was put
15 in in '85, so it's at least 10, probably 15 years, but we
16 could give you a specific on that. Jeff, do you know?

17 MR. WILLIAMS: Yes, that's correct. I'd just confirm
18 what he says as far as age of the fuel.

19 DR. VERINK: We could entertain a couple of questions
20 from the audience, if there are any.

21 MS. THORPE: Good morning. My name is Grace Thorpe, and
22 I'm with the National Environmental Coalition of Native
23 Americans.

24 How much will one of these casks cost our
25 taxpayers?

1 MR. CLARK: The test cans at Idaho?

2 MS. THORPE: Well, are you--

3 MR. CLARK: These casks that were--

4 MS. THORPE: Yeah, what you're projecting here.

5 MR. CLARK: They presently exist. They were put there
6 under a cooperative program with the Department of Energy and
7 the utilities. How much the cost, nominally, at that time,
8 probably 700,000.

9 MR. WILLIAMS: Yeah. That was a cooperative agreement
10 where, I believe, 75 per cent of the costs were paid for by
11 Virginia Power in building those casks.

12 MS. THORPE: And that was \$700,000?

13 MR. CLARK: That's a pure guess. We could get you--
14 because these were early casks.

15 MS. THORPE:

16 DR. VERINK: Are there other questions?

17 Yes, Dr. Rao?

18 DR. RAO: Mohan Rao, Ontario Hydro.

19 I would like to add a little bit from the Canadian
20 experience here. In terms of how long these tests have to
21 continue, I think the Canadian understanding is the programs
22 don't cost all that much, and if you keep it going, it gives
23 some kind of an advance indication if problems do creep up as
24 we go on storing the fuel, but the problem is if you ask the
25 scientists how long this fuel is going to last in dry

1 storage, that's where the problem is. We are limited by the
2 amount of time we have the experience, and it becomes a
3 judgment call.

4 With regard to Canadian fuel, we have been saying,
5 based on the optimism rather than scientific validation, the
6 fuel will last about 100 years in dry storage, but if the
7 fuel has got some internal defects which go unnoticed and you
8 don't can them, then probably you are limited to something
9 like 50 years. This is purely a judgment call at this stage.

10 DR. VERINK: Any further questions?

11 (No audible response.)

12 DR. VERINK: All right. Let's take our break now, and
13 reconvene at--oh, pardon me. Steve, okay.

14 MR. FRISHMAN: Steve Frishman, State of Nevada.

15 Just a question in curiosity. In referring to the
16 PNL-8072 conclusions, your first bullet is LWR integrity for
17 long-term storage and inert gas, 320 to 400, considered
18 proven by countries surveyed.

19 What's the significance of the statement,
20 "considered proven," and also, it only indicates that
21 Germany's two-year study seems to be the only one that even
22 deals with that condition.

23 MR. CLARK: They surveyed 13 countries, including Japan
24 and countries that would make a choice on how they're going
25 to store it. The conclusion there is literally out of their

1 report, so it's subject to interpretation.

2 MR. FRISHMAN: Well, I'm wondering, what is the
3 significance of the statement "considered proven" for any
4 work that's going on currently in this program? Does it mean
5 anything, or is that their language and their own conclusion,
6 and you're just restating their conclusion?

7 MR. CLARK: I'm restating their conclusion, but the
8 importance is that those characteristics are very similar to
9 what we would use for dry storage.

10 MR. FRISHMAN: It doesn't have any significance in terms
11 of--it elevates itself to be considered a working assumption,
12 or is everything else you're doing still trying to prove this
13 same thing?

14 MR. CLARK: That is an aside that came out of the vast
15 experience overseas. We believe it is proven as well, and,
16 of course, we're going to the NRC with licensing actions by
17 various vendors on those characteristics, light water at
18 those temperatures.

19 MR. FRISHMAN: All right. So you're using this as
20 primary basis for--

21 MR. CLARK: No. That's a point of information.

22 MR. FRISHMAN: Okay. What I'm trying to sort out is
23 whether there is any real significance to this program of the
24 phrase "considered proven," or whether it's just, you're
25 saying something that they said, and then you're going on

1 with your own work anyway?

2 MR. CLARK: We're saying something that they said. We
3 have parallel efforts of our own work.

4 MR. FRISHMAN: Okay.

5 DR. VERINK: Let's take our break now, and reconvene at
6 ten.

7 (Whereupon, a brief recess was taken.)

8 DR. VERINK: Our next speaker will be Dr. Mohan Rao,
9 from Ontario Hydro. His topic will be: "Canadian Interim
10 Storage Plans," including how the plans are integrated with
11 the permanent disposal.

12 Dr. Rao?

13 DR. RAO: Good morning.

14 In Canada, we are avid watchers of the American
15 scene, whether it's NAFTA or the health care, or--and
16 including the waste management, and it's a great opportunity
17 for us to participate in this panel, and I want to thank the
18 Board for that.

19 The Canadian program, I'd like to just to go in in
20 a very short way. We've got seven CANDU stations. We
21 usually build multi-unit stations. What you see here is the
22 Pickering, the Canadian station. It's got eight units, eight
23 PHWS. We have three major nuclear sites in Ontario Hydro;
24 Pickering, Bruce, and Darlington, and there are two more
25 stations with other utilities in the country.

1 The fuel bundle comes in pretty much one
2 standardized design. It's a zircaloy bundle. It's about,
3 oh, a foot and half long, weighs about 20 kg, and, unlike the
4 American program, we don't worry too much about the diversity
5 of the fuel bundle, fuel design geometries.

6 In terms of quantities, we have about 17,000 Mg of
7 fuel, which is quite comparable with what you have. I think,
8 if I remember your numbers right, you have about 25,000 Mg of
9 fuel. You may wonder why it is so. On one hand, Ontario
10 Hydro is the second largest nuclear utility in the world,
11 next to EBF, but that's not it alone. Our bundles produce
12 much less heat than U.S., so even though you have a much
13 larger number of reactors, we end up with nearly the same
14 quantity of fuel.

15 Our main focus in the past has been storage of this
16 fuel in wet pools, but, slowly, we are switching into dry
17 storage now. As you can see, we have 700 Mg in dry storage.
18 There are two basic designs, one developed by AECL, Atomic
19 Energy of Canada, Ltd., which is called a dry storage
20 canister. Development of this has been going on for nearly a
21 decade and a half, and is being used at this time for storing
22 fuel from the retired reactors, like Douglas Point Nuclear
23 Power Demonstration Reactor and the research reactors, and
24 the second design is what Ontario Hydro has developed.

25 We call it the dry storage container, or the DSC.

1 This one holds about 400--384, to be precise--fuel bundles.
2 It is made of concrete. It has got inner and outer steel
3 liners, and we are slowly getting into bringing this into use
4 as an alternative to wet storage.

5 The Canadian plan for used fuel at this time is
6 disposal. Actually, that's what it looks like. We are
7 hoping that everything goes well. We should have a disposal
8 in service by around 2025; until then, is interim storage,
9 but should the disposal get delayed, we are looking at
10 extended storage, what you see as long-term storage, as a
11 contingency plan.

12 The disposal concept, per se, is putting the
13 canisterized fuel, fuel in canisters, in titanium containers;
14 that is, not the concrete canisters, in the Canadian Shield,
15 500 to 1,000 meters below the surface. What you see here is
16 the so-called Canadian Reference Concept, which is going into
17 hearings next year.

18 Now, in terms of integration of storage with
19 disposal, there are two broad approaches we are looking at.
20 One is integrating the wet storage into disposal. This is by
21 using metal casks. We de-fuel the base, put the fuel into
22 metal casks, and the metal casks go to the disposal site.
23 There, the fuel is taken out again and put into the
24 corrosion-resistant containers, and then it goes into
25 disposal.

1 The other broad option is what we have just started
2 looking at for the so-called DSCs. In this case, we are
3 looking at DSCs--I don't want to use the precise word, MPC,
4 because it may not mean the same to you guys, but, roughly, I
5 think that's what we have in mind; the multi-purpose
6 container. We don't handle the fuel again and again. From
7 the wet base at the stations, it goes into dry storage
8 containers, and from then on, you handle it as a container.

9 The concrete canisters, which I showed, they are
10 being used, as I said, at the retired station. Here's a
11 picture of the storage of these canisters at the Douglas
12 Point Nuclear Plant, and here is what we are doing with the
13 DSCs.

14 This is at the Pickering Station. What you see
15 here is our dry storage container storage, so we will
16 euphemistically call it the Canadian MRS, because it's the
17 dry storage, and it fits in between now and the disposal
18 time, and this construction started about a year ago. What
19 you see at the front is the operations yard, where the DSCs
20 are looked at, sealed, and all that. It's a two-level;
21 office is on the top, and what you see here is the first
22 phase of the DSC storage yard at Pickering.

23 All together, we have plans right now to build for
24 about ten years of storage. That's phase one. But, later
25 on, we'll be building much more as the Pickering continues to

1 operate.

2 Here is an artist's drawing of the facility. This
3 is the operations area, and this is the storage, expected
4 storage site.

5 The dry storage container, just to show you some of
6 the details, as I said, is concrete, has got steel liners
7 inside, as well as outside. The concrete is a special high-
8 density concrete, specially developed for this purpose; holds
9 four fuel modules. Fuel bundles are handled not one at a
10 time. They're handled in modules of 96, and one of these
11 DSCs hold about 384 fuels in four modules.

12 The lid is sealed for safeguard purposes, and,
13 also, what you don't see on this picture, there is a little
14 pipe that goes around the fuel in two different directions,
15 into which an optical fiber is put in so IEAE can check once
16 in awhile if they want to see whether the fuel has been
17 tampered with.

18 So, the DSC, as a storage system, is a licensed
19 system, and we're building it. Our next thing to look at is
20 DSC as a transportable system. That work--we are just
21 completed. It went on for the last three or four years.

22 For the purpose of storage, we took up
23 demonstration programs with two DSCs. We built them, we
24 loaded them. This is loaded under water instead of above
25 water, and they're dried after that, as you can see here.

1 Afterwards, the DSC is taken out, dried, and taken to the
2 yard, and we have done all kinds of tests on monitoring of
3 the releases, and things like that.

4 What you see here is a picture of the loading of
5 one of the prototypes of the DSC under water. Here's the
6 loaded DSC, sitting on a trailer bed before it's moved out.

7 Now, coming to transportation, the work has been
8 going on, and it needs some transportation overpacks to make
9 it qualifiabile to the international standards. What we have
10 done is put a--this one is gone, so we'll have to deal with
11 one.

12 What we have has got the foam-filled impact
13 limiters, has got an additional armor to take the drop and
14 punch tests I'll show you in a minute, and we have done all
15 the IEAE requirements, the requirement tests, the torture
16 tests, as we call them, as well as this drop analysis, to
17 make sure, with the computer models, we can validate whatever
18 we observe.

19 Here's a picture of the DSC overpack. What you see
20 here is the foam-filled overpack. What you see here is the
21 armor. Now, with this armor and the overpack, we have
22 qualified them. We just finished one series of tests about
23 two weeks ago. Here is a DSC being dropped. Here is a
24 damaged overpack. We got that overpack--the concrete will
25 get a little bit of the beating, even though, one year ago,

1 we noticed it's still qualifiable from the regulatory
2 standpoint, but our engineers were not happy enough. They
3 wanted to develop this armor and test it again.

4 Now, in this case, we see the damage on the
5 overpack, the foam-filled container outside. Here's another
6 view of the damaged overpack.

7 So, as far as the transportation is concerned, I
8 think we are quite happy. Now we are prepared to direct the
9 resources from storage and transportation research on the DSC
10 to the disposal end of it, and that's where we feel there are
11 a number of issues that we have to identify.

12 There is a three-year scoping committee which we
13 established to look at the broad view, what the strengths and
14 weaknesses are, and identify an R&D program, and at this
15 time, we think, by that time we would have gone through the
16 concept hearings on disposal. We'll know whether geological
17 disposal is acceptable to the public, and the next stage
18 would be the optimization, and this particular program can
19 fit into that optimization phase on the geological disposal
20 program.

21 Well, the main benefit we'll see in using DSC for
22 disposal is we can get rid of the so-called, the titanium
23 container, which we have in the reference plan, which needs
24 extensive surface facilities at the disposal site; something
25 like a \$2 billion capital program to build all those

1 facilities. Now, with the DSCs, you don't need that plan.
2 Instead, of that, DSC may have to have some overpack for
3 disposal purposes, and that will be one part of the R&D
4 program that we'll take up on the DSC.

5 The disposal key conditions, this is for the
6 reference concept. Here I'd like to mention a little
7 difference between, I think, the American state of things.

8 The Canadian regulations are less restrictive.
9 They went to the R-104, which is our regulatory guide. It
10 specifies the risk criterion for disposal, but it doesn't
11 come specifying each individual component of the container or
12 the backfills or the geology, et cetera, so we have a little
13 bit more flexibility in matching a design to the site, I
14 think, and so these conditions which we have for the
15 reference concept, the 500-year containment, 13 MPA pressure,
16 which is the hydrostatic pressure and the buffer swelling
17 pressure, 100°C temperature, the 5 W bundle heat based on a
18 ten-year cooling.

19 All these are, to some extent, flexible, and we can
20 adapt the DSC to suit a longer cooling period, different kind
21 of buffer/backfill element, different kind of containment
22 requirement, and the pressures.

23 I don't wish to go into the details of this thing,
24 but I'd like to highlight a couple of things that seems to
25 jump out, of the need for R&D, because we've got this DSC.

1 One is the mechanical handling element. DSCs are pretty big,
2 and the typical, conventional way of handling, with a head
3 frame may not be the best way to go. We may have to look at
4 other ways of handling it, like a ramped access or things
5 like that.

6 The reference concept looks at putting the
7 containers in boreholes in the tunnel. We may have to get
8 out of that concept and look at interim placement of the DSC
9 in a vault. In terms of the other items, they are pretty
10 much what you would expect in an R&D program for the DSCs.

11 I'd like to highlight the hydrogen generation
12 issue. The Canadian Reference Concept does not look at gas
13 generation in the vault, because the thinking goes like this:
14 Everything is designed without steel, so there is not much
15 of corrosion in the vault, so we expect things like hydrogen
16 gas generation may not become an issue with the reference
17 concept, but with the DSCs, it's a different thing. There's
18 so much of the rebars and steel there, so we may have to look
19 at the gas generation in the vault. Since our present
20 modeling program don't include it, that's a major R&D thing
21 that we'll look at.

22 Performance and cost issues, the DSCs, as a storage
23 system, we have already looked at the costs. They compete
24 very well with wet storage, but whether a DSC with the
25 additional things that you are to put on them for the sake of

1 disposal, whether that will compete with our reference
2 concept, we haven't got all the answers yet. We'll have to
3 go through the R&D program, then look at our performance
4 assessment, the cost, the systems cost, and see how well they
5 fare.

6 So, just to conclude, I think that's the major
7 points I wanted to make. It's licensed for storage. We
8 think it's transportable. We were licensing it for
9 transportation as well, and we need to go with a sort of
10 fairly comprehensive R&D program for qualifying DSC for
11 disposal, and that's where we are at.

12 DR. VERINK: I understand that you've been considering
13 other materials besides the titanium that you mentioned. Is
14 there a parallel path for any of those, or is this only going
15 to be done on the titanium?

16 DR. RAO: Okay. In the Canadian Nuclear Fuel Waste
17 Management Program, there have been a number of alternatives
18 for the corrosion-resistant containers that have been looked
19 at, but two front-running ones are the titanium container and
20 the copper container.

21 Now, for the purpose of the environmental impact
22 statement, the referenced container is a titanium container.
23 Now, the copper container is there in the back pocket. A
24 lot of research has gone into it, but that's not the
25 reference concept.

1 But in terms of the systems factors, whether it's a
2 titanium container or the copper container, things are the
3 same. You have to put the fuel in metal casks, then reload
4 again. All those things are there. So DSC is a clear
5 alternative which we want to look at in the optimization
6 phase of the program.

7 DR. VERINK: The hydrogen sensitivity might be a little
8 different.

9 DR. RAO: Pardon me?

10 DR. VERINK: The hydrogen sensitivity might be
11 different.

12 DR. RAO: Right.

13 DR. VERINK: First, the Board. Any questions from the
14 Board?

15 (No audible response.)

16 DR. VERINK: Staff?

17 (No audible response.)

18 DR. VERINK: Any questions from the audience or the
19 panel?

20 (No audible response.)

21 DR. RAO: If I may add one line about the previous
22 speaker's talk, we have been involved jointly with the EPRI
23 program on the dry storage durability experiments, and we
24 have those programs going as a sort of a long-term program.
25 I think you mentioned about \$700,000 on it. We spend

1 something like a million dollars a year on that part of the
2 research. We've got prototype dry storage containers loaded
3 with the fuel which we are monitoring.

4 DR. VERINK: If there are no further questions at this
5 time, I think we'll pick up the time, then, on our schedule
6 so that you'll have more time for discussion at the end.

7 The next paper will be presented by Dean Stucker,
8 "Interactions of Repository Design MPC/MPU Design."

9 MR. STUCKER: Good morning. My name's Dean Stucker,
10 and I'm the Field Engineering Branch Chief for the Yucca
11 Mountain Project Office, and I'm here to discuss the
12 interactions of the repository and multi-purpose canister
13 designs. I want to discuss some the challenges and risks
14 associated with those interactions, and I think that the
15 challenges and risks that we want to talk about today are
16 really related to the initial acquisition of some of the
17 initial MPCs related to the overall MGDS design process.

18 Because of where we are in the repository waste
19 package process, many of the criteria specifications needed
20 to meet 10 CFR 60 requirements will be established or
21 validated during the site characterization process. Until
22 those have been established or validated, we're taking a
23 conservative approach and establishing the criteria
24 constraints in a conservative manner. Those assumptions also
25 have to be factored in with costs. The conservative

1 assumptions need to be factored with appropriate cost.

2 I'd like to talk a little bit, get into a little
3 bit of the detail of what our MGDS design process is. You'll
4 hear me talk about the repository waste package or MGDS
5 process. I prefer the MGDS, mined geologic disposal system,
6 because it has a connotation that it is an overall system,
7 versus a single element of that system.

8 Our process is laid out in phases. We have
9 completed the SCP conceptual design, which is in our SCP, and
10 we have just initiated the next phase, which is our advanced
11 conceptual design. When this phase is completed, we'll start
12 our license application design phase, assuming that a
13 determination of site suitability has been made, and at the
14 completion of the license application design phase, we'll
15 submit a license application, and then we'll go into a final
16 procurement and construction design phase.

17 Maybe I misstated this. Before we submit the
18 license application, at the conclusion of the license
19 application design phase, a determination of site suitability
20 will have been made. If the site is determined not suitable,
21 we won't go forward with a license application and look at
22 alternatives.

23 There are three key components to the MGDS design
24 process, and they're shown at this level, at this level, and
25 at this level. I think you can caveat it by saying that the

1 activities or products, the three activities or products of
2 the design process are--and I caveat this bottom one as the
3 scientific basis. That's the testing, the performance
4 assessments, the analysis. The scientific basis for the
5 design is shown at this level. The design input, design
6 requirements, criteria constraints are shown in these upper
7 boxes, and, of course, the design output, the architecture or
8 configuration is shown with these output phases.

9 It's important to note where we are within this
10 overall process. We have just initiated the conceptual
11 design, and because of budget constraints, we're not very far
12 along in the advanced conceptual design, and I think therein
13 lies some of the challenges and risks with the MPC process.
14 The MPC process will, of course, go way beyond the repository
15 process, and what we're looking at is the very early
16 initiation of a potential MPC, making those conservative
17 assumptions, because we really have not determined the
18 scientific basis of the design input. We're making those
19 conservative assumptions for those potentially early MPCs.

20 I've listed some of the key criteria or
21 specifications that will be needed to meet 10 CFR 60,
22 potentially related to the MPC here on the next couple of
23 view graphs. Of course, thermal loading is a very important
24 driver, the criticality, containment, potential filler
25 materials, the container temperature, the basket, and some of

1 the other items of the waste package; and related to the
2 repository operation, other key drivers are concept of
3 operations, emplacement mode, backfilling, retrieval
4 strategy, drift size, ventilation requirements. I'll talk in
5 detail about some of the more important ones there.

6 Of course, Hugh Benton will talk exclusively on
7 thermal loading next, and the thermal loading is planned to
8 be extensively investigated during the site characterization
9 process. Because of its importance, and its possible
10 relationship to the early potential MPCs, we have initiated a
11 study that is looking at, are there ways that we can
12 accelerate the start of some of the in situ testing related
13 to thermal loading, and accelerate some of the performance
14 assessment or other scientific basis that will lead to
15 establishing what our final criteria is for the thermal
16 loading.

17 Related to criticality control, 10 CFR 60 is very
18 specific on what the requirement is. There are criteria that
19 needs to be established on how we meet that if we do go
20 forward with a large MPC. We are assuming burnup credit as
21 part of that criteria to meet this 10 CFR 60 requirement.

22 Related to containment, containment not less than
23 300 nor more than 1,000 years after permanent closure, the
24 way that we are approaching that is right now we are looking
25 at containment to be well over 1,000 years for the waste

1 package. If we're going forward for the MPC, the credit for
2 the containment will be provided by the overpack, or the
3 disposal container around the MPC.

4 Of course, the container material will have to be
5 qualified material that meets the requirements. The closure
6 must consist of a full-penetration weld at least the wall
7 thickness, and that, again, is for the overpack or the
8 disposal part of this.

9 As far as filler materials, they could perform
10 several functions. We haven't, again, with where we are in
11 the process, we haven't determined what or how or if filler
12 materials will be used, but they could perform several
13 functions; stability, assist in heat removal, provide some
14 chemical buffering, assist in criticality control, and the
15 current MPC designs would allow for the possibility of adding
16 filler material if, as we go through the process, we
17 determine that it's needed.

18 I kind of lumped a bunch of these at the end, under
19 concept of operations. The initial look that we did with the
20 MPC designs, the conceptual designs related to the repository
21 waste package did look at some early stuff. We looked at the
22 development, emplacement, and retrieval operations, heat
23 output, shielding requirements. We looked at remote handling
24 of the waste packages, looked at waste transport, radiation
25 levels, and factored those in, provided some of the criteria

1 to the MPC conceptual design, and I think that kind of
2 concludes.

3 I went through that very rapidly and left quite a
4 bit of time for discussion or questions.

5 DR. VERINK: Are there questions from the Board? Dr.
6 Cantlon?

7 DR. CANTLON: Since you have, in your last overhead,
8 talked about remote handling, you don't have, then, self-
9 shielded canisters; is that correct?

10 MR. STUCKER: The concept right now is that they
11 wouldn't be fully shielded, and so additional shielding would
12 be required in those areas.

13 DR. CANTLON: Are you talking about drift emplacement or
14 hole emplacement?

15 MR. STUCKER: We're looking at a lot of different
16 concepts. Drift emplacement is one. Our reference case, of
17 course, is laid out in the first SCP, which is borehole
18 emplacement, but we are looking at a lot of different
19 concepts, and to tie in with what's going on with the MPC,
20 one that's being evaluated right now is the drift
21 emplacement.

22 DR. BARNARD: Bill Barnard; Board staff.

23 Dean, you mentioned that you were considering
24 containment to be well over 1,000 years. Could you be more
25 specific? Is that 5,000 or 50,000, 100,000?

1 MR. STUCKER: Well, in order to meet the thousand-year
2 criteria, the design will have to be well over that to assure
3 that we meet the minimum of 1,000 years. Where we are in the
4 process, we haven't determined as to what the exact design
5 criteria will be for how many years, but right now, we're
6 carrying it as well over 1,000 years, and that ties into,
7 again, we're very early in the process for the overall
8 repository waste package design.

9 MR. MCFARLAND: Russ McFarland; Board staff.

10 Dean, you made a comment that you are currently
11 considering options to move ahead on thermal testing. Would
12 you briefly mention what those options are you're
13 considering?

14 MR. STUCKER: Yes. We just initiated a study and are
15 just getting into the details of what that study should be,
16 but we're looking at how we could accelerate some of the in
17 situ tests related to thermal loading, what could be done to
18 start those earlier, and what the costs might be associated
19 with several different options of starting that earlier.

20 Since we have just started it, I don't have
21 anything I can lay out as far as what the options might be,
22 but we think that there may be some advantages and some
23 options that could help us get started earlier with some of
24 the in situ thermal tests.

25 Also, related to the performance assessment side,

1 we're looking at, again, some of the thermal-loading studies
2 that are currently going on to be accelerated to give us some
3 early feedback.

4 DR. VERINK: Bill, did you have a question? Dr. Price?

5 DR. PRICE: Is it a fair characterization to say that
6 the uncertainties that exist regarding the repository are
7 being reflected in the MPC early concept designs so that,
8 perhaps, the selection of materials, and so forth, is
9 basically focusing on its dual-purpose characteristics; that
10 is, storage and transportation, rather than its tripartite
11 role; storage, transportation, and disposal?

12 MR. STUCKER: Jump in and correct me if I misstate
13 something, but my understanding is probably the internals of
14 the current MPC design are looking at the long-term
15 repository aspects, but the material of the container itself,
16 we aren't looking at taking credit for that, because we're
17 not far enough along in the design process to say we
18 absolutely know what we want the container to be constructed
19 out of. Therefore, for the first ones, if we go down this
20 path, would have a--the overpack would take the full
21 performance requirements for the containment material.

22 DR. PRICE: So, as I understand your answer, you view
23 that there may be some reassessment down the line somewhere
24 that may affect the canister materials and the canister
25 design as these uncertainties become clearer, but for the

1 present interim storage needs, you would go with, perhaps, a
2 dual-purpose emphasis; is that correct?

3 MR. STUCKER: I think it might be better stated that if
4 you put up whatever the MPC design acquisition process is,
5 the early ones, the first initial few, we're looking at what
6 criteria can we put in there that we know that are good,
7 conservative assumptions, but as that process for the MPC
8 would unfold, there's a point down here that you'd be
9 acquiring MPCs, and you would assure that they meet whatever
10 the requirements are that we have finally established and
11 validated through the site characterization process.

12 So, future MPCs, if we go down this path, you may
13 make the container out of material that we would definitely
14 take credit for, but at this point in time, we think it's
15 probably more cost-effective to look at the containment being
16 just within the overpack.

17 DR. PRICE: So you're going to rely on the overpack at
18 this time for compatibility with the MGDS; is that a fair
19 statement?

20 MR. STUCKER: Right, and I think that just goes into
21 being cost-conscious, not knowing what that material should
22 be; go forward with a conservative approach in that area.

23 DR. VERINK: Dr. Cantlon?

24 DR. CANTLON: What provisions for corrosion tests are in
25 your assumptions here?

1 MR. STUCKER: Again, if you look at this process, the
2 scientific basis--I might back off and say the responsible
3 design organization for carrying out the design, of course,
4 is our M&O, who is also the responsible design organization
5 for an MPC, if we go forward with that.

6 We're relying very heavily on the labs and the USGS
7 to provide the scientific basis. The testing, lab testing
8 and actual site characterization in situ testing will be
9 carried out for the site characterization period, which is
10 many years, and there are tests, there are corrosion tests
11 being conducted right now in the labs at Livermore, and plans
12 are, as we go through this process, to enhance those where
13 needed.

14 MR. VERINK: Dr. Di Bella?

15 DR. DI BELLA: Carl Di Bella, Board staff.

16 Dean, regarding fillers, do you have any sort of
17 plan of investigation or time table for what you're going to
18 do with the filler area yet, and, if not, are you going to be
19 developing one soon?

20 MR. STUCKER: Again, since we're just in the very early
21 stages of the advanced conceptual design, we do have plans to
22 look at what might be needed, what might be the purpose of a
23 filler material. I might ask Hugh Benton if he can elaborate
24 on any of those.

25 MR. BENTON: We will be developing a schedule for how

1 we're going to look at the need for fillers. The fillers may
2 be more required for criticality control than for any other
3 reason, and we do not yet--we haven't advanced the design far
4 enough yet to decide what the odds are that fillers will be
5 required, but we will be developing that in the coming
6 months.

7 DR. VERINK: Yes, Dr. Åhagen?

8 DR. ÅHAGEN: I have two questions. One is from
9 yesterday's presentation, this preliminary evaluation of the
10 costs and the benefits between the MPC concept and the two
11 concepts that are falling right behind.

12 Have you done any analysis of what the effect would
13 be if you had to leave the MPC concept for another one that
14 didn't cost that much, what that impact would be in terms of
15 cost; and the other, if you consider a staged licensing
16 approach--I read a thing on the way over here that, I don't
17 know what the status is, perhaps, but one of the significant
18 impacts of cost is what date can you do the investment?

19 MR. STUCKER: To answer the first part of the question,
20 we haven't--I don't think there's been detailed cost
21 estimates on what would happen if we didn't go with the MPC.
22 You have to understand, the MPC is only one concept that
23 we're looking at, amongst a family of concepts here in the
24 early part of our design, so we haven't looked at what, you
25 know, if we don't go with that, what the impact would be.

1 Can you state the second part of that?

2 DR. ÅHAGEN: Yeah, the second part is the date of
3 investment.

4 DR. VERINK: Could we have an addition here from another
5 on the same question?

6 MR. WILLIAMS: Yeah. This is Jeff Williams with DOE.

7 On the first question, yeah, we are looking at the
8 contingencies of if an MPC doesn't work, and the study is
9 still in the preliminary stages. I think the dollar value of
10 it, if you had to take them apart or throw them away, was on
11 the order of \$400 million addition to the system cost. There
12 could be less cost to that if you could modify the MPC to
13 make it work, so we are looking at that. That information
14 isn't quite available yet, but it should be soon.

15 DR. ÅHAGEN: The other question was the impact of the
16 date of investment. I don't know how you calculate your fee
17 and your funding, but if you calculate the real interest, the
18 date of investment becomes very important in these
19 operations.

20 MR. STUCKER: Jeff, you may want to address that.

21 DR. ÅHAGEN: So that if you go to a phased licensing
22 approach, you would delay some of the major investments, and
23 that will have a significant impact on your costs, because
24 you will then gain real interest on the money you have in the
25 units, and so I wonder what that impact is if you go to a

1 phased licensing approach, and if you have taken that into
2 account.

3 MR. STUCKER: I don't think we have taken it, you know.
4 I think there are some things being looked at for a phased
5 license approach, but that's at a higher level than at the
6 project office, and we haven't, I know, within the design
7 process, looked at what that impact might be.

8 DR. ÅHAGEN: I have a last technical question. That's
9 the technological gap in the welding. We have a big
10 discussion going on right now, what do we know, or with what
11 certainty can we close our top lid on our canisters? We're
12 right now initiating a very big technology program--too late,
13 I would say. We should have started that several years ago,
14 but the major concern is now if we can meet the performance
15 goals of initial canister damages, for example.

16 I mean, what is the technological gap in closing
17 these MPC canisters compared to the temporary lid concept?

18 MR. STUCKER: Well, I think it--again, tied back into
19 what our process is, it would get to the MPC concept. We're
20 taking the credit for the containment, the credit to meet the
21 10 CFR 60 requirements would be overpack, the disposal
22 canister over the MPC, and that's where the critical weld
23 would come into meet the long-term 10 CFR 60 requirement,
24 where the closure of the MPC, that, at this point in time,
25 wouldn't be needed to meet this 10 CFR 60 requirement. It

1 would be needed for the storage and transportation aspect,
2 which is a short term compared to the disposal part of it.

3 DR. VERINK: Okay. Well, I think we'll have to conclude
4 this paper and start on the next one. Thank you very much.

5 MR. STUCKER: Okay. Thank you all.

6 DR. PRICE: Could I ask him one real quick question,
7 just real quickly?

8 Do we face the possibility that if heat-loading
9 requirements for the repository were such that you had to do
10 a lot of repackaging of the MPC, that we're going to get into
11 sufficiently more handling, that it's going to obviate the
12 value of the MPC?

13 MR. STUCKER: I think we'll get into some of the
14 thermal-loading discussions. Potentially, there will be a
15 higher cost if, because of the thermal-loading question, when
16 that's answered, you have to handle numerous units, numerous
17 waste packages, but as far as the storage and transport, you
18 still may be able to use a high number of units in the
19 storage and transport.

20 I don't know if that answers the question, or maybe
21 Hugh can elaborate on it.

22 DR. PRICE: I'm told I should have saved my question
23 until after your presentation.

24 DR. VERINK: All right. The next presenter is Admiral
25 Hugh Benton from the M&O, "Compatibility of MPC/MPU Designs

1 with Repository Thermal-Loading Strategies."

2 MR. BENTON: Good morning. I'll be discussing the
3 effects of the multi-purpose canister on the thermal loading
4 in the repository. We'll look at the MPC implications on
5 thermal loading, at some of the design criteria that are
6 related to thermal loading, what the thermal-loading decision
7 strategy is.

8 The strategy is not schedule-driven; however, the
9 strategy has embedded in it the need for certain scientific
10 tests which we expect to be developed on the schedule, so the
11 schedule is important. And then, finally, we'll look at the
12 decision risks of proceeding with an MPC under the assumption
13 that it will be a tri-purpose canister, without knowing
14 everything we need to know about the thermal loading.

15 Now, with or without a multi-purpose canister,
16 thermal loading is an extremely important issue for the
17 repository. It affects both the magnitude and the content of
18 the site characterization. It affects how many acres we need
19 to characterize, and it affects the specific tests that would
20 be needed to be done in order to determine whether the site
21 would perform properly under whatever thermal loading is
22 selected.

23 The material selection, as well as the design of
24 the waste package, is also affected, since the thermal
25 loading and the material will need to be coordinated such

1 that we get the maximum life out of the waste package.

2 The repository design, the length, obviously, of
3 the drifts, even, perhaps, the diameter of the drifts, the
4 operation of the repository would also be affected by the
5 thermal loading.

6 So all of this, along with many other things, of
7 course, affects the overall system performance and,
8 therefore, its ultimate licensability.

9 Now, there are factors affecting the thermal
10 response of the waste package--and I'm using the term "waste
11 package" to mean multi-purpose canister, plus its disposal
12 container surrounding it--the thermal loading, either
13 expressed as areal mass loading, the number of metric tons of
14 uranium per unit area, or as areal power density, the number
15 of kilowatts per unit area, are certainly key factors.

16 The waste package size, the heat output of the
17 waste package, which is a function of the waste package
18 capacity, plus the heat output of the individual assemblies
19 in it. The decay heat of the spent nuclear fuel is governed
20 by how long it has been since it was discharged from the
21 reactor, and its initial enrichment.

22 The materials of fabrication, although the thermal
23 output of the assemblies affects many parts of the system, as
24 it's currently envisioned, the repository, the need to get
25 the heat out of the assemblies and into the repository

1 environment, which is a relatively poor heat sink, is
2 probably going to govern materials of fabrication not only of
3 the disposal container, but of some of the internals of the
4 multi-purpose canister, since we need to be able to have good
5 heat conduction throughout the system.

6 Of the two primary types of designs for criticality
7 control, either the flux trap design or the burnup credit and
8 Poisson design, these have different thermal characteristics.
9 In general, the burnup credit design will give us better
10 heat conduction and better ability to remove the heat from
11 the assemblies.

12 And, finally, the drift size is another factor
13 affecting thermal response, in that the larger the drift or
14 the larger the borehole, the more area of rock we have to
15 dispose of the heat.

16 The thermal loadings can be looked at in three
17 general regions; low, medium, or high thermal loading, low
18 meaning with a temperature below boiling throughout, the
19 medium region including the SCP at 57 kW/acre, where the
20 repository is relatively hot, and you would expect the waste
21 package to stay above boiling for maybe on the order of at
22 least a thousand years, and then a high thermal loading,
23 which has also been known as the extended hot or extended
24 dry, in which the waste package must stay above boiling for
25 many thousands of years, maybe 10,000 years.

1 Now, of course, these packages are all relative.
2 We could say that this is a warm, because, clearly, it's got
3 to be well above ambient, and it is, in some respects, that
4 could be called reasonably high, and then the SCP is
5 considerably warmer, and the extended hot would be much
6 warmer than that.

7 The MPC with its disposal containers could be of
8 any size and fit in either the medium or the high thermal-
9 loading regions. However, only a fairly small MPC, one which
10 did not hold too many assemblies, would be needed for the low
11 thermal loading.

12 For emplacement mode, any of the emplacement modes,
13 either the vertical or horizontal borehole, the horizontal
14 borehole containing only one waste package, or a horizontal
15 borehole which contained several waste packages, or drift
16 emplacement, any of those would be suitable for the low or
17 medium thermal loading. However, for a high thermal loading,
18 since, in order to achieve that we have to concentrate the
19 heat, we would need the large waste packages in a drift
20 emplacement, or in a large, horizontal borehole.

21 For the emplaced area, for the medium range, the
22 SCP, the area required is about 1250 acres. For a low
23 thermal loading, it might be of the order of about twice
24 that. For a high thermal loading, the area required would be
25 of the order of about half that.

1 Pictorially, that would look, for a high thermal
2 loading, something of the order of 630 acres. This sample
3 here used 22-year-old fuel, with 42 GWd burnup. For the
4 particular fuel, the mid-range of thermal loading would
5 require about 1300 acres. If we went to a low thermal
6 loading of only 25 kW/acre, then the amount of area required
7 would be about 2900 acres.

8 If it is determined that the best thermal-loading
9 strategy for the long-term performance of the repository is a
10 low thermal-loading strategy, where the temperatures are kept
11 below boiling, then there are certain implications of having
12 a large multi-purpose canister.

13 If you have a large multi-purpose canister with the
14 design base of steel in it, fuel that has not been pre-cooled
15 for some decades, then significant portions of the rock will
16 be above boiling. That's going to occur in the immediate
17 vicinity of the waste packages, and that will obviously
18 reduce the overall effectiveness of the cold strategy, of the
19 low thermal boiling strategy, and whatever deleterious
20 geochemical effects occur because of an above-boiling
21 condition, will occur in the vicinity of those waste
22 packages, even though you have selected as your overall
23 strategy low thermal loading, in order to avoid those
24 deleterious effects.

25 The models to date would indicate that there would

1 be a significant water reflux of water and water vapor
2 proceeding from the area of the hot waste package, and then
3 proceeding over into the areas where the waste packages are
4 cooler, or the spaces between the waste packages, and so you
5 would have water moving in the immediate vicinity of the
6 waste packages, and probably condensing in areas where it
7 could affect the long-term performance.

8 Since these large waste packages are going to be
9 spread very far apart in order to achieve a low thermal
10 loading, you're going to have large temperature variations
11 along the drift.

12 The design criteria was, of course, given to us by
13 10 CFR 60, and Part 60.133 discusses the performance under
14 thermal load, and requires that we consider the
15 thermomechanical response of the repository. Similarly, 113,
16 in discussing the need for substantially complete containment
17 for 300 to 1,000 years, also requires that we consider the
18 thermal characteristics, the thermochemical, geochemical
19 characteristics of the site.

20 We are using these temperature goals, 350°C to
21 protect the fuel element cladding, and allow us to consider
22 that as a barrier to the release of radionuclides; 200°C one
23 meter into the rock is intended to protect the rock, the
24 mechanical stability in the rock.

25 Criticality is less directly related to thermal

1 loading, but this is an absolutely key design criteria. The
2 life of the waste package, which does relate to thermal
3 loading, will have an impact on how we handle the criticality
4 issue.

5 Finally, subsurface operations, both the
6 operability during the pre-closure period, the weight
7 constraints of the waste package--which have not been
8 finalized--will be considerations. During the emplacement
9 period, we would need to have the access drifts reasonably
10 cool, but we're assuming that this can be achieved through
11 ventilation. Radiation shielding is another criteria which
12 could have an impact on thermal loading if the radiation
13 shielding results in a poor heat transfer throughout the
14 waste package.

15 Now, for a 21PWR MPC in a 25-foot drift, at the SCP
16 range of 57 kW/acre, these are the temperatures that we would
17 expect to see throughout time, this being a log scale out to
18 10,000 years. The peak fuel temperature is calculated by two
19 different methods; an effective conductivity method, and a
20 Wooten-Epstein method. At this point in our conceptual
21 design phase, we think these are pretty close. They are
22 complementing each other, they are tending to reinforce each
23 other. We will, in the coming months, be developing a much
24 more detailed model of the heat transfer of the individual
25 assemblies, modeling each rod, and that will determine where

1 the actual line should be.

2 You'll note that the peak fuel temperature, the
3 peak cladding temperature occurs quite early in the process,
4 maybe in about the first or second year, and then, at each
5 successive barrier to the heat as it goes out, the peak
6 occurs later. So, the peak at the surface of the waste
7 package may occur in about ten years. The peak in the rock
8 wall may occur about in about 100 years.

9 I'll discuss a little bit about the decision
10 strategy for thermal loading. The goal, clearly, is to
11 develop an overall system for disposal of the waste so that
12 all of the various elements of the system will contribute to
13 meeting the requirements. That's not only all of the parts
14 of the MGDS, both pre-closure and post-closure, but also, the
15 other parts of the system, such as the monitored retrievable
16 storage and transportation.

17 We want to make appropriate use of the repository
18 waste heat, and what particular strategy is selected will
19 determine whether the appropriate use is to develop ways to
20 get rid of the heat as well as we can, so that we can have a
21 very low thermal loading, or whether the appropriate use is
22 to hoard the heat so that we can heat up the rock and develop
23 a high thermal-loading strategy, which might keep the waste
24 packages away from aqueous corrosion for extended periods.

25 The thermal-loading decision requires integration

1 and a systems engineering approach to the site
2 characterization and design, performance assessment, and,
3 also, the MPC studies, and all of these are being done
4 through an extensive thermal-loading study, really a series
5 of studies which is being done by MGDS systems analysis, and
6 the thermal-loading study is using inputs from the
7 laboratories, the modeling and code development, as well as
8 the field testing. This is both the large-block test that
9 has been discussed before with the Board, and the EBS field
10 testing, which will occur later.

11 Performance assessment calculations will be folded
12 into the thermal-loading study, as well as the MPC design
13 studies, the conceptual design, and, eventually, the final
14 design.

15 This diagram has been shown by systems analysis to
16 the Board before, so I will not dwell on it. Here we have
17 the implementation activities of the MPC, the feasibility
18 study and the conceptual design having been completed. These
19 are being integrated through the system-wide studies with the
20 activities which are occurring in Las Vegas and out at the
21 site, site characterization, the modeling which is being done
22 there and at the laboratories, and then these are being
23 integrated with the MGDS systems studies, and, particularly,
24 the thermal-loading studies. This is an approximate time
25 scale of where these various activities will occur, reaching

1 an eventual decision on what is the best strategy.

2 And, what are the risks if the strategy turns out
3 not to be optimum for the MPC? A large MPC, one holding 21
4 or 24 PWR assemblies may have some implications for thermal
5 loading, but we are looking at this, at this point, very
6 conservatively.

7 First of all, our design goal is not to require
8 additional blending or tailoring of the fuel at the
9 repository, so we want to be able to assure that whether or
10 not we have an MPC, we do not require lag storage and
11 additional blending of the fuel before it goes into the waste
12 package.

13 If that tailoring can be done at an interim storage
14 site, or at the reactor sites, either by tailoring the fuel
15 age requirements through differential loading, or by leaving
16 the center assemblies open, then we will be able to
17 accommodate virtually any size MPC under virtually any
18 thermal-loading strategy.

19 If the thermal-loading strategy turns out to be
20 high, then we see no risk of not being able to accommodate
21 any size MPC. If the thermal-loading strategy turns out to
22 be low, we are not able to do either of these so that we have
23 large, hot MPCs in the system, then in order to accommodate a
24 thermal-loading strategy of low, we would need to pre-cool
25 that MPC for some period of time, which could be on the order

1 of 20 to 50 years or so.

2 So there is a recognition that proceeding with an
3 MPC in advance of a thermal-loading decision has some risks.
4 It's less flexible if we're going to minimize local boiling.
5 We're not going to know the scientific background of a
6 thermal-loading decision until the time frame of '97 to '99,
7 and if we wind up with a low strategy and large, hot MPCs,
8 they may have to end up to be dual purpose.

9 But, by that time, we'll only have on the order of
10 one to two hundred MPCs that will be in the system, and so,
11 in worst case, if those had to be modified or even unloaded,
12 it would not have a major impact on the program as a whole.

13 Subject to your questions, that's all I have.

14 DR. PRICE: May I now offer my question that I did
15 before?

16 MR. BENTON: Yes, sir.

17 DR. PRICE: And that is, given the worst-case situation
18 where you had to use it as a dual-purpose canister and had to
19 repack, would that obviate much of the advantages that would,
20 in fact, have been proposed or programmatic in management for
21 the MPCs?

22 MR. BENTON: I would, if I could, like to refer that to
23 Alden.

24 MR. SEGREST: Of course, the greatest benefit for the
25 MPC is if we can use it for all purposes. We have performed

1 some risk analysis, such that we'd only be able to use it for
2 two purposes, and, as you would expect, only being able to
3 use it for two purposes does negate some of the benefit.
4 However, because of the various benefits without reactor
5 storage, the possibilities of not having the MRS, the
6 possibilities of delays in various elements of the system,
7 the MPC still looks good, and the risk is calculated, and we
8 believe the risk is relatively low.

9 I believe the overall risk to the system is to the
10 tune of about \$400 million, \$400-500 million if we reach a
11 point--and it might be '98 to 2000--identifying that the cans
12 that have been developed and deployed are not suitable for
13 disposal.

14 MR. BENTON: I would think it unlikely that, at that
15 point, you would have some set of conditions which would make
16 further use of the MPC have to be dual purpose. I would
17 think that either through interim storage, or through some
18 other system, mechanism, you would be able to accommodate a
19 tri-purpose MPC. Dr. Starr, yesterday, mentioned the
20 advantage of interim storage as a means of being able to
21 control the thermal characteristic of the repository, so if
22 we have an interim storage capability, then, clearly, the MPC
23 will be used.

24 DR. NORTH: Warner North; Board.

25 I'd like to pick up on that theme and ask if you've

1 done some sensitivities with the respect to the length of
2 cooling of the fuel with a large MPC, with respect to the
3 problems you mentioned for, let us say, a low temperature
4 repository scenario with the lumpings of these large
5 containers and the local heating effect.

6 What happens to the magnitude of that problem if we
7 delay closure of the repository and continue ventilation? Do
8 we largely eliminate the problem, or do we find that still,
9 after 50 years or 100 years of additional cooling, we still
10 have a problem? Has that investigation been done?

11 MR. BENTON: The investigation has not been done
12 quantitatively. We are just getting started on those kinds
13 of thermal analyses. I think, clearly, the time frames
14 you've mentioned, 50 to 100 years, the heat output will be
15 well down, and any kind of thermal problem will--of too much
16 heat will be gone.

17 DR. NORTH: I think one has to be careful of that
18 conclusion, depending on what the thermal-loading
19 requirements are, because at a certain point, the actinides
20 start to dominate the heating, the decay doesn't fall off so
21 fast. That's the area I would like to see carefully
22 investigated from the point of both the repository design at
23 the MPC issue, as well as the performance assessment.

24 So, for those that are listening in DOE and the
25 M&O, put that on your list of things that I'm going to

1 continue to ask you about as long as I'm on the Board.

2 MR. BENTON: Well, we definitely agree with the
3 importance of doing that, sir, and we will get to that as
4 quickly as we can, but these analyses take quite awhile.

5 DR. NORTH: Understood.

6 DR. VERINK: Thank you.

7 DR. NORTH: I find it interesting, just to continue a
8 comment. We, on the Board, became worried about these issues
9 a few years back, and we're delighted to see the program now
10 doing the kind of analysis that we felt needed to be done.

11 DR. VERINK: We'll take a quick one, and then we'll have
12 to go on.

13 DR. LANGMUIR: Hugh, it looked as if your analysis of
14 thermal loading, as it would give you the low, medium or SCP,
15 or high consequence did not consider, or you weren't
16 evaluating the effects of passive cooling systems, like heat
17 pipes, designs that would allow ventilation naturally to
18 occur.

19 Have you thought about those things? Is that part
20 of your analysis of what could ultimately control it?

21 MR. BENTON: We have certainly thought about it. We are
22 using the models that are being developed at Lawrence
23 Livermore. They do not include large heat pipe effects
24 because the Lawrence Livermore people, at this point, do not
25 believe that that will probably occur.

1 As those models are further evaluated, certainly,
2 if heat pipes are going to happen, then we will definitely
3 have to evaluate those, because that will interject a
4 variability in the thermal loading, which might be quite
5 severe.

6 DR. LANGMUIR: I was thinking of the other kind of heat
7 pipe, as well; the engineered heat pipes that one could
8 install.

9 MR. BENTON: We have not considered that. At this
10 stage, we have not considered that; artificial ventilation of
11 any type. We have made, at this stage of our conceptual
12 design, a conservative assumption that perhaps the NRC would
13 not consider any type of ventilation sufficiently reliable,
14 and that's what we would depend on to keep the repository at
15 whatever thermal loading we had decided was optimal.

16 MR. SATERLIE: Hugh, I wonder if I might amplify on
17 that, just briefly. I am Steve Saterlie of the M&O, and I'd
18 like to let you know that the subsurface people at the M&O
19 are doing some studies on ventilation, and, to date, the
20 first preliminary studies have just looked at active
21 ventilation concepts, but they are working with one of the
22 professors of the University of Nevada, Reno, and I'm sure
23 that they are planning to continue those studies on the
24 various ventilation concepts, so we are looking at that.

25 DR. NORTH: The professor you mentioned is George Danko?

1 MR. SATERLIE: Yes, it is.

2 DR. VERINK: Well, thank you very much. I think we'll
3 have to move along to the next speaker now.

4 The next speaker will be Jeff Williams, and he may
5 have some additional help from Dean Stucker. The
6 presentation is, "Compatibility of Existing Interim Storage
7 Systems with the Waste Disposal Handling System."

8 MR. WILLIAMS: I'm going to talk about compatibility of
9 existing interim storage systems. We've heard a lot about
10 those from a number of speakers today.

11 First, I'm going to tell you about how much interim
12 storage is anticipated over the life of the system, and then
13 I'm going to tell you a little bit more about the existing
14 technologies that are present, and then touch a little bit on
15 the future technologies, and talk about how they're
16 compatible with storage and transportation, and then I'm
17 going to ask Dean to say a few words about compatibility with
18 the repository, or the existing storage system.

19 This is a graph that we've developed through a
20 number of the system studies that we've done over the past
21 years, that basically shows a comparison of out-of-pool
22 storage requirements if you have an MRS, if you don't have an
23 MRS, depending on what the size of the MRS is. Basically,
24 what it shows you is that if the federal waste management
25 system starts to pick up fuel in the near term, 1998, accept

1 fuel either in an MRS that happens to be a small MRS, or a
2 larger MRS, you can reduce the amount of out-of-pool storage
3 quite a bit. But if you don't have a repository until the
4 year 2020, you have no MRS, you will generate up to about
5 30,000 tons of spent fuel at the reactor sites.

6 This is of interest to the vendors. At \$50 a kg,
7 it turns into a cost of \$1.5 million market for on-site
8 storage, so you can see why there's a lot of interest from
9 the vendors and why there's a lot of different technologies
10 being developed.

11 I think you're probably aware. This is just
12 showing you where spent fuel is stored today. We have the
13 Palisades reactor up here that Mary Sinclair talked about;
14 Surry in South Carolina; H.B. Robinson; Oconee; the Fort St.
15 Vrain reactor has been shut down; and INEL, the DOE facility.
16 Calvert Cliffs, there's no fuel stored there yet; however,
17 it's licensed and it should be soon.

18 We'll talk a little bit about the technologies. I
19 think you've heard quite a bit about them the last day and a
20 half, so I'll go through them rather quickly, but, basically,
21 we've got metal storage casks at Surry. We've got two
22 varieties of horizontal concrete storage modules at H.B.
23 Robinson and Oconee. We have the vault at Fort St. Vrain,
24 and we have the vertical concrete casks at Palisades.

25 You've seen a couple of these pictures before.

1 This is the Surry metal casks at the top. This is the
2 movement of the Surry metal casks. This is the Oconee
3 horizontal concrete storage module, into which a canister is
4 emplaced. The canister is loaded in the reactor, and it's
5 transferred by a transfer cask, which is then mated up with
6 the storage module. The canister right here looks similar to
7 some of the design drawings, I think, that Ron Milner showed
8 yesterday about the MPC. This one has 24 PWR assemblies.
9 The MPC had 21 assemblies. However, there are several
10 differences between this canister and the one that's being
11 designed for the MPC.

12 This, again, is showing the canister that I just
13 showed is inside the transfer cask. It's pushed by a plunger
14 into the concrete module.

15 This is the Fort St. Vrain vault. It's the only
16 stand alone ISFSI, independent spent fuel storage
17 installation, that exists today, and it is not supported by a
18 reactor license or reactor pool. Now we go inside to the
19 vault. The spent fuel is beneath the floor right here. This
20 is the fuel handling machine. Alden talked a little bit
21 about it.

22 Again, this is, I think Bob Bernero mentioned this
23 is not like other reactor fuel. It's the only reactor in the
24 country, commercial reactor that uses a high-temperature gas
25 reactor, and the fuel there is carbon blocks that are stacked

1 six high and placed into these canisters. Right now, these
2 canisters are stored in the vault, and they are also not
3 transportable; however, there is an effort on the part of
4 Denver to get those canisters transportable.

5 This here is the VSC-17, the vertical concrete cask
6 that was tested out in Idaho. It's a precursor to the VSC-
7 24. This one was tested prior to the license, or the
8 certificate that NRC granted for the VSC-24. This is what it
9 looks like when it's finally constructed with the concrete
10 all around it.

11 Okay, I just wanted to show you the diversity of
12 things that are out there today. This one talks about dry
13 storage that is in use today. There's a little bit of an
14 error here on the Surry information. There's three different
15 casks out there today. There's a GNS cask, a Westinghouse
16 cask, and a Nuclear Assurance cask.

17 Then we have the concrete technologies. Again,
18 there's two types of the NUHOMS. There's the 7 PWR element
19 that was developed for H.B. Robinson, and then there's the 24
20 element, so they've got quite a bit of different size in the
21 canisters; then the modular vault, and, again, the VSC-24
22 that I mentioned before. These are storage technologies that
23 are in use today.

24 Now, there's several other technologies, and this
25 list isn't all-inclusive of things that are also being

1 considered in order to make up that \$1.5 million market.
2 Right now we've only--there's less than a thousand tons
3 stored, so there's a big market out there for other things.

4 Trans Nuclear has a metal cask called a TN-24 that
5 was just placed on the--given a certificate under the general
6 license procedures of NRC. There's a different variety
7 that's being considered at Prairie Island, called a TN-40,
8 another metal cask. B&W has developed a different type of
9 vertical concrete cask called the CONSTAR. AECL has
10 developed a vault called MACSTOR. The B&W and TN-40 are
11 before NRC for review. The AECL is not.

12 Foster Wheeler has developed a different type of
13 vault for light-water fuel, which is called an MVDS, and it
14 has an approved possible report by NRC; however, they haven't
15 gotten a contract yet to do the reactor to build it on site.
16 Burns & Roe also has a concrete vault storage design. GNS
17 has their CASTOR X cask under review, and I've also left off
18 a few by NAC, Pacific Nuclear, Sierra Nuclear, some of their
19 other designs.

20 Now I want to talk about, how compatible are these
21 with the existing systems? These were all designed for
22 storage, and none of these concepts that I just talked about
23 are licensed for transportation. I've got a statement up
24 here that says they're unlikely to be licensed for
25 transportation; however, I think I need to qualify that, and

1 I think some of the vendors may not like that statement.
2 However, what I'm getting at is, under the current licensing
3 procedures and practices by NRC, it doesn't seem likely.
4 Right now, NRC does not allow moderator exclusion, and they
5 haven't allowed burnup credit, and it's possible that they
6 could allow a one-time shipment of these technologies;
7 however, that's uncertain right now. Nobody has applied for
8 that yet.

9 The moderator exclusion requirement really is
10 applied to transportation casks, because of the possibility
11 of a seal failure. We're talking about a metal canister
12 that's welded. It would seem to me that it may be something
13 that NRC would consider. However, we don't know that yet.

14 So, if they're not licensed for transportation,
15 they would need to be unloaded and returned to the fuel pool,
16 and NRC requires an evaluation of that process, and that was
17 done at Oconee, and they determined that you can cut open a
18 NUHOMS canister in the spent fuel pool or in the transfer
19 cask. They looked at three different ways to do this, and it
20 can be done, and NRC licensed it on the basis that you could
21 return it and open it up.

22 Okay. Now, the next thing I want to talk about
23 here is the new dual-purpose technologies. I think Bob
24 Bernero mentioned these. There's the Pacific Nuclear one
25 that's being looked at for Rancho Seco, and then there is the

1 Nuclear Assurance Corporation one, and with regard to Rancho
2 Seco, the DOE did commit that once these are licensed for
3 storage and transportation, that we will take appropriate
4 action to include it as an acceptable waste form.

5 Today, DOE has the position on the NUHOMS canister
6 that it's not a standard waste form. However, we have made a
7 commitment that we would take these, once they're licensed
8 for storage and transportation, to be an acceptable waste
9 form, and it would seem to make sense that if the other
10 existing storage technologies got certification or a one-time
11 approval from NRC for transportation, that DOE should also
12 consider those as acceptable waste forms.

13 However, there is an outstanding issue, and that's
14 one of equity. If you have ten or twelve reactors out there
15 that have developed canisters for storage, and DOE has to
16 accept them, we need to look at the issue of the additional
17 cost to DOE of accepting something that was built at the
18 reactor site, but that shouldn't be a very big deal.

19 The next thing we looked at--this is relatively
20 straightforward--is the compatibility of these storage
21 technologies with the MRS. Basically, all of these can be
22 used at the MRS. I think I briefed the Board a couple years
23 ago on how our MRS design was designed around the existing
24 storage technologies. We looked at, in the MRS conceptual
25 design report, we evaluated vaults, metal casks, NUHOMS, the

1 vertical storage concrete casks, transportable storage
2 concept. However, we haven't looked at--we haven't looked
3 completely, not fully evaluated what that does to the MRS
4 facility in terms of a receipt. We don't think it will be
5 too much of a problem.

6 Back in 1989, we did do an evaluation of most of
7 the canisters, NUHOMS canisters at an MRS facility, and it
8 added additional cost, but there was not any insurmountable
9 problem.

10 Some of the technical issues related with these
11 compatibility goals are burnup credit and criticalities is
12 beyond several volumes, actually. NRC may allow you to use
13 burnup credit if you're able to measure the burnup of the
14 spent fuel. Once it's sealed in a canister, that's a
15 problem, to try and measure it once it's sealed. However,
16 you could go back to look at the existing records, and
17 whether NRC will allow that or not, we're not sure.

18 Again, I mentioned moderator exclusion for
19 criticality control. We see it's possible that the NRC would
20 look at that for a one-time shipment.

21 The transportation structural criteria is a
22 concern, such as the use of modular cast iron from this
23 transportation cask. The NRC has certified modular cast iron
24 transportation in this country.

25 Regarding the spent fuel characteristics, I think

1 we've talked quite a bit about that. There are a variety of
2 spent fuel characteristics out there, and when DOE develops,
3 such as a multi-purpose canister, we need to consider a wide
4 range of the spent fuel characteristics, and develop
5 something that is best for the entire system, rather than on
6 a site-specific basis, the way some of the storage
7 technologies are developed. So, in terms of standardization,
8 I think you all even touched on that. There is a variety of
9 different fuel, and it may not be best from an economic
10 standpoint to develop one canister that would accept every--
11 as I think Bob Bernero called it--cat and dog that's out
12 there.

13 One other compatibility issue that we looked at was
14 are the existing storage systems compatible with our MPC?
15 And this past summer, we took our MPC conceptual design and
16 sent it out to these vendors, and we got a response from
17 those vendors right there.

18 Basically, what we were asking them is, what type
19 of modification would they need to do to their storage
20 technology to make this type of MPC workable? And we got
21 responses back from all of those, and there was really not
22 any major impact on any of them. I think for vaults, there
23 was a larger impact and we need more evaluation, than such as
24 Pacific Nuclear NUHOMS or Sierra's concrete casks.

25 In summary, I wanted to, before I get into Dean's

1 presentation here, say that there are several technologies
2 that are available. The amount of dry storage will increase,
3 and will increase quite a bit if DOE doesn't begin to take
4 fuel away from the reactors soon. An MRS, I think I showed,
5 would reduce the amount of burden at the reactors. It's also
6 anticipated that, as a result of this increase in spent fuel
7 storage required, that there will be new and more different
8 types of storage technologies that will be developed.

9 The existing at reactor storage technologies are
10 not compatible with the DOE program. I think that needs to
11 be qualified, as the statements that I said in the past, we
12 could get one ton shipment approval from NRC; and finally,
13 that we need to take appropriate action to make any
14 anticipated transportation/storage technologies an acceptable
15 waste form for the DOE program, and I think I'll turn it over
16 to Dean, if you want to hold questions until Dean finishes up
17 with this.

18 MR. STUCKER: I just wanted to point out that most of
19 the interim existing storage units are not designed to meet
20 the 10 CFR 60 requirements; therefore, they wouldn't be used
21 for the disposal site. We would need to accept any of the
22 systems that were transportable to the repository, and they
23 would be re-looked at or repackaged into a waste package that
24 was acceptable to meet 10 CFR 60. I have a couple of view
25 graphs, just to point out some of the concerns.

1 If there were a variety of waste packages or
2 overpacks, there is some concern that you really don't have
3 standardization, and it would add to the cost and the
4 complexity of the overall system. It would really increase
5 the complexity of the overall system, so, right now, those
6 systems are not designed to meet the disposal requirements,
7 and we would accept at the repository any transportable casks
8 that, in the future, that were licensed, and we would
9 repackage them to meet the 10 CFR 60 requirements, so I'll
10 leave it at that.

11 Do you have questions to Jeff or me?

12 DR. VERINK: Are there questions from the Board?

13 (No audible response.)

14 DR. VERINK: Staff? Oh, Woody. All right.

15 DR. CHU: I have a question for Jeff on the one and a
16 half million dollar market for the vendors. The assumption
17 for that is that is the operating cost.

18 MR. WILLIAMS: What I did on that was just a few minutes
19 before I walked in here, was take \$50 per kg--

20 DR. CHU: No, I meant the chart, the very first chart
21 that you put up.

22 MR. WILLIAMS: Oh, how we arrived at the curves?

23 DR. CHU: Yes. That's the no new orders and something?

24 MR. WILLIAMS: Yeah, no new orders, OFF, acceptance,
25 then you look at each one of the different cases to determine

1 where the acceptance is.

2 DR. CHU: Right. So that if a plant has been shut down
3 and it desires, as Rancho Seco is now desiring, to move its
4 fuel out of the pool, that kind of fuel is not in the graph;
5 is that correct?

6 MR. WILLIAMS: That kind of fuel is not in the graph?

7 DR. CHU: It does not include--when you, in the first
8 chart, it is for the out-of-pool requirements, dry storage
9 requirements.

10 MR. WILLIAMS: Yeah. What that does, it takes the
11 amount of spent fuel that's generated each year throughout
12 the system, and then it looks at pool capacity, and then it
13 goes reactor-by-reactor, and then calculates how much out-of-
14 pool storage is generated, or is above that pool capacity.

15 And when that was done, I think when we ran that
16 analysis, probably Rancho Seco was included as an operating
17 reactor, so it probably would have ran out of pool space, I
18 don't know, I'm guessing, 2015, 2020, so that would have been
19 included.

20 DR. CHU: Right. So in the years 2015, 2020, there will
21 be a non-trivial number of reactors that will have had their
22 operating licenses expire, and if they don't renew, and if,
23 also, if they want their fuel out of the pool, then that fuel
24 will be above and beyond what's shown on the graph?

25 MR. WILLIAMS: Yeah. You're exactly right.

1 DR. CHU: Thank you.

2 DR. VERINK: Anybody else have a question?

3 DR. NORTH: Warner North.

4 I'll put this in the form of a comment. I find the
5 last presentations do a good job of laying out a number of
6 dimensions of the systems analysis problem, and I'm very
7 pleased to see that. But, on the other hand, there's a lot
8 of work to be done, because the diagnosis, really, is only in
9 the first part of it. The scenario that Woody Chu just
10 described, of supposing we have accelerated shutdown, so
11 there are lots more Rancho Seco-type cases, we might have a
12 much bigger bump on your first graph, so, yes, there's a
13 market there, and, as you point out, there are a lot of
14 entries in this marketplace now, and they're not compatible
15 with the DOE program.

16 So, I'm encouraged about the diagnosis, but, on the
17 other hand, I think we've got a fairly sick patient who needs
18 a lot of intervention, and I hope the program will recognize
19 that and act accordingly in terms of moving the systems
20 analysis process forward toward establishing conclusions for
21 how the government's going to behave. Perhaps the direction
22 that needs to be explored is more industry/government
23 partnership, a theme of Dr. Starr's remarks yesterday.

24 So, let us not be at all complacent. There is much
25 work to be done.

1 DR. VERINK: Any other comments? Yes?

2 MR. STUART: Ivan Stuart from Nuclear Assurance
3 Corporation.

4 I'd just like to make a comment to Jeff. On one of
5 your charts you showed at the bottom, MPC's kind of small
6 impact on existing storage designs. I know you've asked us
7 that question, too, and we told you that, but I think that
8 answer is somewhat misleading.

9 You must understand that while you asked, would it
10 make much of an impact on the MRS designs that you asked us
11 to quote, those designs were all different than our
12 standards, so you changed our designs from our standards to
13 be compatible with your MRS, as you defined it back in '92,
14 and now you're throwing in the idea of would a canister added
15 to that make much difference, and the answer is no, because
16 you've really disrupted things anyway, and so it's a little
17 bit misleading answer, and I'd like to take Alden's position
18 of, please don't ask me or tell me that this is an easy
19 engineering problem, because all of these changes means a
20 significant re-review with NRC, and so your conclusion is a
21 little bit misleading.

22 There is a significant effect for all of the
23 vendors, I believe, when you say new specifications and new
24 canister for those designs that currently don't meet
25 transport.

1 MR. WILLIAMS: I think that's probably a fair statement
2 and yours probably needs more revision than some of the
3 others.

4 MS. SANDERS: I'm Jan Sanders with Peace Action.

5 A couple of the speakers this morning referred to
6 retrievability, and I wanted to clarify the purpose or the
7 need. Is it for safety, is it for reuse, is it examination?
8 Why is retrievability an element?

9 MR. WILLIAMS: Are we talking about at reactors or at
10 the repository?

11 MS. SANDERS: I think two different speakers referred to
12 two different places. One was the long term.

13 MR. STUCKER: We have a retrievability requirement in 10
14 CFR 60 where it's both sides, and that's both for potential,
15 I think, of economic recovery or for recovery if we need--if
16 we find that we don't need a requirement, that we have to
17 adjust something, and there is a strategy that's laid out in
18 the SCP, and that strategy is being reviewed right now as
19 part of the advanced conceptual design phase of our overall
20 process.

21 MR. WILLIAMS: And for at reactors, there's a
22 retrievability requirement as well when it goes into storage,
23 and that's so that it doesn't become a disposal facility.
24 Basically, NRC requires that an applicant be able to show
25 that he can remove the fuel, so that it's transportable off-

1 site from a reactor.

2 MS. SANDERS: Okay. One other question having to do
3 with the thermal process and the graph having to do with the
4 heat over the long, extended period of time. There was
5 attention given to the identification of the peak periods,
6 but I didn't really catch the scientific information that
7 would assure the decline in the heat in the rock and various
8 places. I'd just like some reference to a scientific study
9 that would indicate that it's going to deplete.

10 MR. BENTON: We can show you some additional information
11 in detail. I'd be glad to do that after the meeting.

12 MS. SANDERS: Okay.

13 MR. BENTON: But the models are fairly specific as to
14 what will happen to the heat, and its decay over a period of
15 time is quite well known.

16 DR. NORTH: If I could add a bit of clarification--
17 Warner North, Board--on that.

18 The source term for the heat; that is, the decay of
19 the radionuclides is extremely well known. That's probably
20 the best known part of this problem from the point of view of
21 the science. What happens when you put that heat into
22 inhomogeneous rock is less well known. How well is it going
23 to dissipate? What is going to happen to the water in the
24 rock, some of which may go to water vapor instead of liquid
25 water, and, in particular, are we going to cause it to

1 vaporize, boil, and then have it drip down a crack in the
2 rock?

3 These are the issues that will be the focus of the
4 thermal-loading studies to occur in the future, and at the
5 moment, we know relatively little about what the answers are
6 going to be.

7 MS. SANDERS: Thank you very much.

8 MR. SATERLIE: I wonder if I might clarify a couple of
9 points she made. I'm Steve Saterlie, again, with the M&O.

10 As far as her first question is concerned, about
11 retrieval in the MGDS repository, that is the requirement,
12 and one of the reasons for doing that is there's a period of
13 time of about 50 years or longer when we're going to be
14 monitoring those waste packages, and trying to assure
15 ourselves that we haven't made some mistake, or that the
16 waste packages are, in fact, surviving as we anticipate that
17 they will do that.

18 The retrievability requirement is levied on us so
19 that if one of those waste packages starts to fail, for
20 whatever reason, that we can, in fact, retrieve it, repackage
21 it, or we can retrieve these and reposition them if we find
22 that there are problems developing, or ultimately retrieve
23 them all if we find out that our concept is, in fact, wrong.

24 As far as the other issue, I second what Dr. North
25 said, is that we are, in fact, doing those studies now. That

1 is being looked at, and as information becomes available from
2 the site, we'll have a much better understanding of how that
3 heat will be operating in the rock and what it will do.

4 MS. JENKINS: Sarah Jenkins, Wisconsin Public Service
5 Commission.

6 And information that I'm receiving from WEBCO in
7 connection with the Point Beach application for it is he
8 indicates that if DOE delays taking waste, their intent, on
9 an economic standpoint--the difference being in excess of \$6
10 million storage of fuel costs--they would, at about year six,
11 after shutting down a plant, unload the pool into dry casks,
12 because the cost of operating the pool is that six-plus
13 million dollar difference, and it's just--if there is an
14 extended period of storage time, they don't want to eat those
15 costs.

16 MR. WILLIAMS: Yeah. We didn't really address that
17 today. It wasn't on the agenda for the TRB, but that's
18 something that we have addressed in the overall system
19 studies that we've done. We used costs on the order of \$4
20 million a year per pool year to calculate what does delayed
21 acceptance do, and it runs into the billions of dollars for
22 the whole system. Some utilities have told us that that
23 number is way low, the \$4 million a year, it's as high as \$20
24 million a year.

25 We have used the lower number, the \$4 million a

1 year. That's based on an in-depth study of all the different
2 costs, the utility costs, insurance costs, the security, and
3 so forth, and it does get to be quite significant, and it
4 really wasn't covered here.

5 DR. VERINK: Jeff, could we now call on you to take Ron
6 Milner's spot here and give us a summary?

7 MR. WILLIAMS: I'd do a summary, except Ron left me a
8 view graph, and I'm not sure...

9 Basically, the Board's invited us here to talk
10 about the technical challenges to interim storage. One point
11 is that we don't believe there are technical challenges to
12 storage itself. It's been done, it's been done dry, it's
13 been done wet, it's been, as you've seen, sideways, vertical,
14 a lot of different ways. The NRC has put out their waste
15 confidence rule-making. Basically, there has been no
16 incidences related to spent fuel storage.

17 There are several issues, though, related to the
18 integration of the system, and then, also, the MRS, and what
19 we do in the interim, basically, the MRS siting issue remains
20 to be the key institutional issue.

21 There's several unknowns, such as the MRS host
22 conditions are unknown. We've had some host communities that
23 say they want a certain technology for the MRS, and those
24 things are still unknown.

25 There is a challenge to integrate an

1 institutionally-acceptable approach into a safe,
2 environmentally sound, cost-effective system that meets
3 currently existing storage and transportation requirements,
4 without precluding disposal requirements, and we believe that
5 the new MPC development approach is a possible way to address
6 some of these things, and to integrate all parts of the
7 system, and that's the summary remarks.

8 DR. VERINK: Now, this forms a basis for any final
9 questions that anyone may have.

10 Yes, Don?

11 DR. LANGMUIR: Jeff, this is kind of unfair to ask you;
12 Langmuir, Board. But those who presented the material
13 yesterday--my question really would be better addressed to
14 Lake Barrett and to Ron Milner, who obviously aren't here,
15 but you're sitting right behind Ron's sign, Jeff, so I guess
16 that makes you the one.

17 We were presented yesterday a rather quick
18 discussion, preliminary evaluation of the alternatives among
19 the different kinds of casks and canister systems, overall
20 systems by Lake, which was then followed by Ron's
21 presentation of some key trades, he called them, which we
22 read, I think I read as assumptions inherent in the
23 calculations of those costs. Among the assumptions was ten-
24 year-old fuel, and so on, a host of things like this.

25 My sense was that major costs built into this were

1 over-design, which was felt needed for the analysis of the
2 MPU approach, and throwaway costs, which were built in as
3 well. I didn't think we heard enough about what throwaway
4 costs meant, and why they were necessary; whether there
5 weren't some choices there that might allow us to keep things
6 and reuse them, since that was a very major cost factor in
7 those whole analysis.

8 I presume we're going to hear more about this in
9 the future, that there are some documents available to us
10 that the Board will get to read and see and hear discussed,
11 in which the assumptions are spelled out in more detail, and
12 the pros and cons, sensitivity analysis, and so on.

13 Can you talk to that issue?

14 MR. WILLIAMS: Maybe I can try. Basically, the one
15 chart you're looking at, the first chart is trying to address
16 the different options that were looked at, and that we've
17 looked at over the years in various different system studies,
18 and I briefed the Board on January 6th last year about the
19 system studies that we did, the first thing, the feasibility
20 study--that's what we called it--for the MPC, and basically,
21 it was building on that feasibility study where we looked at
22 those concepts, and, based on that, we felt that the MPC
23 concept was better than the other ones.

24 However, we wanted to verify that, and through this
25 last process we've gone through over the last six to eight

1 months, we've done another study called the alternative
2 cask/canister study to address those issues in more detail,
3 and that report is still under internal review. It wasn't
4 one of the reports that was stacked up on the table there,
5 but it should be done shortly, and it would address, I
6 believe, some of the issues that you're talking about.

7 Also, the key trades that you referred to in Ron
8 Milner's presentation refer to the MPC design itself, not the
9 trades between MPUs and TSCs. They were things that once we
10 decided we could forward with an MPC, they were things that
11 were necessary, or assumptions that we were trying to make as
12 we moved forward with the MPC design.

13 Maybe you need a follow-up to that.

14 DR. LANGMUIR: Okay. Those assumptions were part of
15 MPC, but we never saw the assumptions in the overall
16 analysis, and choices that were made, and, again, the over-
17 design features which were mentioned were necessary in the
18 MPU analysis, which made it a very expensive one, approach,
19 and the comments that throwaway costs were major
20 considerations in the overall choices, and why they were
21 necessary was raised from the audience yesterday.

22 MR. WILLIAMS: Right. I guess I'm not able to speak to
23 the details of those assumptions in that study. However, I
24 believe that in the September, or the January time frame,
25 that when you get the systems briefing from Dwight Shelor,

1 that he will address those in more detail.

2 DR. VERINK: Yes, Harald?

3 DR. ÅHAGEN: I still can't really believe this cost
4 issue. I went through the figures on CLUD, wet storage,
5 which is today considered to be one of the most expensive
6 options, and for the 30,000 maximum tons you were talking
7 about earlier, I got a cost of about two billion dollars,
8 taking the marginal cost for CLUD for the whole system. You
9 would have to build five CLUD facilities, and you don't tell
10 here what the lowest life cycle cost for the MPC is, so
11 there's no comparative figure, and the additional costs for
12 the other options in that perspective seems to be very high
13 to me.

14 Do you have that lowest life cycle cost for the
15 MPC? What is that figure?

16 MR. WILLIAMS: What is the figure of the lowest? That's
17 also in another report that is still preliminary, that Dwight
18 will cover in January, okay?

19 We took some preliminary results, and I think Lake
20 mentioned there, they're still under review, but we've
21 reported on total life cycle costs in the past. I think the
22 latest figure is the 30-32 billion for the total life cycle
23 system cost of an entire system, includes D&E, repository,
24 MRS, transportation. The costs of the canisters themselves
25 range from \$300-500,000, in that range. That's the internal

1 canister. I'm not sure if that's getting anywhere close to
2 what you were asking.

3 DR. ÅHAGEN: You mentioned another figure, \$700,000 for
4 a ten-ton dry cask, or something like that?

5 MR. WILLIAMS: That came about from the--they were
6 asking about the Surry canisters, and maybe--I think that was
7 a guess that Jim Clark got.

8 MR. CLARK: Right. That was in response to the woman's
9 question about an early cask that was in the development
10 program in Idaho.

11 DR. ÅHAGEN: So if you use the 30,000-ton maximum need,
12 that also ends up being around two billion dollars.

13 MR. WILLIAMS: Harald, on the MPU, I did want to mention
14 that that does need to meet the requirements of 71, 72, and
15 Part 60, so it's a throwaway thing that you're bearing at it,
16 but it's a very sophisticated design and costs a lot of
17 money.

18 DR. VERINK: Any other questions or comments?

19 DR. NORTH: I'd like to put in a comment aimed toward
20 the January meeting. I think it would be very useful for us
21 to see the backup or preliminary evaluation as it appears on
22 page 12 of Ron Milner's presentation yesterday, and to the
23 extent that we're going to see similar things in January, I
24 would find it personally very useful to have the details
25 accessible, either at the meeting or before the meeting.

1 It's nice to see a set of bottom-line results and
2 realize that an analysis was done leading to those bottom-
3 line results, but, frankly, we'd like to see the details of
4 how the calculation was made, what assumptions were made on
5 the various cases, so that we can think about it, and perhaps
6 do a little homework before we come to the Board meeting.

7 Moreover, there are lots of other interested folks
8 that would like to see those calculations as well. I must
9 correct myself. Don Langmuir points out that was page 12 in
10 Lake Barrett's presentation, rather than Ron Milner's
11 presentation, for the record.

12 MS. TRIECHEL: Judy Triechel from the Nevada Nuclear
13 Waste Task Force.

14 I wanted to just bring up a few things about public
15 participation, and I don't know how involved or how excited
16 about public participation this Board is at this meeting, but
17 I know Dr. North has pounded on DOE a few times in Nevada
18 about having that happen, and I saw Dan Metley, who was the
19 tsar of the trust and confidence sessions that went on, but I
20 think that there are a couple of problems that the Board or
21 anybody else who is concerned about this has to realize
22 before real public participation happens, and I think real
23 public participation is very important.

24 But one of the things we pointed out in Nevada was
25 that you had to have some sort of common goals, and I'm not

1 sure that the public really shares a lot of the goals with
2 DOE or the industry, or with others who are involved in that.
3 I'm not sure that they don't, but I think that needs to
4 established, whether or not the public and the agency, the
5 Department are going in the same direction.

6 The other thing gets back to the public trust and
7 confidence, and that's real hard to engender, when most of
8 the time what we hear from DOE is, that was then, this is
9 now. If people take a look at any previous DOE actions,
10 particularly in regard to nuclear waste, they see a lot of
11 problems with what's gone on, and they're not seeing a lot of
12 evidence of success rates.

13 And one of the things that we continually hear is
14 that there's no problem that isn't solvable, and to the logic
15 of the public, that's not necessarily true, and there's
16 tremendous confidence put out there by Department of Energy
17 people, by their contractors, by others, that there's really
18 no problem anywhere. The only problem is you, the public.
19 The technical stuff is really easy. We've got this all
20 ironed out, we've had it for years. We can do anything. We
21 can do MRS, we can do MPC, we can do Yucca Mountain, or we
22 can do anywhere else, and people don't necessarily believe
23 that, and they don't want to be caught with being the
24 problem, so I think that might be something that you'd want
25 to level, and we hear from other foreign presentations much

1 more willingness to admit that maybe this won't work, but we
2 almost never hear that from the Department or from its
3 contractors.

4 And, one of the things that's also very difficult
5 for the public are that all the balls are up in the air.
6 You're talking about things like whether or not Yucca
7 Mountain is suitable. Nobody knows that. When people in
8 Nevada see an earthquake that makes the mountain jump, they
9 assume that that's probably something that would tend to make
10 it unsuitable, and the Department of Energy says, "No, it was
11 a blessing, because the greatest thing we could do is have
12 that earthquake, because now we know, you know, what we need
13 to do," and a lot of those things just don't ring true when
14 it comes to the public.

15 You talk about MPC. We don't know what it looks
16 like, we don't know if it's possible, we don't know if it'll
17 work, but it's all written into the whole scheme of things,
18 as is MRS, as is rail transportation, and there is no
19 railroad to Yucca Mountain. There is no railroad to an MRS,
20 because you don't know where it is, so you don't know if
21 there's one or not, and there's a whole lot of money out
22 there, and the ratepayers, who are the public, who are asked
23 to participate, pay a lot of money, but if they come to a
24 meeting like this, or almost any of the other meetings that
25 are held, they're the only ones sitting there who aren't paid

1 to be there, who don't have a hotel room, who don't have an
2 airline ticket, and it makes it real difficult, because the
3 dual message that you've got to take the grocery money to get
4 there, and that you're the problem is not one that's going to
5 foster a whole lot of involvement.

6 So I think those things should really be thought
7 about and kind of put into the mix, and I'm not sure which
8 Department does that.

9 Thank you.

10 DR. VERINK: Any other comments or questions?

11 MR. SHELOR: Dwight Shelor, DOE.

12 I'd just like to offer a little bit of
13 clarification. When we talked about the approximate cost of
14 the storage casks that was used in the dry storage
15 demonstration program in Idaho, I believe the \$700,000 number
16 was the anticipated cost on a production run of about 100
17 units. The actual cost in that demonstration program was
18 probably between 1.2 and 1.3 million.

19 DR. VERINK: Any other comments or reactions?

20 MR. FRISHMAN: Steve Frishman, State of Nevada.

21 I'd like to go further with the question of what
22 the MPC unit cost is, because in the last MPC so-called
23 stakeholders' meeting, we were talking about those unit costs
24 and the estimates, and that meeting took place about three
25 months after an initial, or a draft report came out. It said

1 the unit cost, as they looked at it then, was on the order
2 of, I guess, about 360,000 a copy, and by the time we were
3 getting to the meeting and some modifications, such as
4 depleted uranium shields, or shield plugs, I think we were
5 talking then a unit cost on the order of about 432,000
6 estimated at that time, and the need for approximately 10,000
7 copies, so that ought to give you a figure to start working
8 with, and I don't understand why it didn't just come out when
9 the question was asked.

10 MR. WILLIAMS: I'm not sure exactly what you're talking,
11 but you're basically right. Also, one thing I wanted to say
12 is, this conceptual design was done to look at the
13 feasibility of the concept, and the costs that were in there
14 were looked at to get a conceptual feeling for what the costs
15 are.

16 If we make a decision to go forward with an MPC
17 concept, we, first of all, won't do it alone. We'll do it
18 with input from stakeholders' meetings through national
19 dialogue, through input from the utilities, and so forth, and
20 we've also, I think Lake or Ron said that we would put this
21 out for bid to vendors, and at that point, we will get a
22 better feeling on what they think some innovative ways are to
23 do an MPC, and what they would charge to build them, so we
24 would get better costs on them.

25 But, following up on what Steve says, it's about

1 four billion dollars to build MPCs, with our conceptual
2 design costs.

3 DR. VERINK: Okay.

4 DR. NORTH: Warner North; Board.

5 Let me reiterate and maybe be a bit blunter about
6 it. Lake Barrett talked about a national dialogue on this
7 issue, and we heard the represented from Nevada, Judy
8 Triechel, talk about the public's feeling of how effective
9 that dialogue is at the present time.

10 I think, if I can paraphrase it, from the point of
11 view of those members of the public, the dialogue isn't
12 working very well, and it seems very unfair to have to pay
13 your way to the meeting with grocery money. That's one of
14 the reasons why this Board has its meetings half the time,
15 twice a year in Nevada, so that we can try to minimize that
16 grocery money expenditure.

17 There is a real need to get on with this process of
18 having a dialogue so that we all can understand the problem
19 better and have a better basis for a decision, and if DOE is
20 not going to have an enormous fight on its hands, the
21 public's got to understand better than it does now, and
22 that's your problem, that's not the public's problem. The
23 fact that they're willing to take their grocery money and
24 their time and come to these meetings is, I think, rather
25 generous on their behalf.

1 So, we really need to think about the institutional
2 issues and the credibility of the analysis, and doing the
3 analysis in an iterative fashion, where we can start with
4 something that's back-of-the-envelope, or preliminary, and
5 labeled as such, and understand why it's preliminary, what
6 are the rather gross assumptions that went into those
7 calculations, but let's see the numbers so that we don't
8 force ourselves and our consultants to sit here doing back-
9 of-the-envelope calculations, because there's no document
10 that we can all look at.

11 Put documents out that we can review, and then
12 let's have a meeting where everybody comes to the table more
13 or less evenly informed, because we all have those documents,
14 and we can look at the calculations. Then we have a basis
15 for a real dialogue.

16 The alternative is, DOE says we have the problems
17 in hand, there are technical solutions, trust us, we'll do it
18 well, and the public stands up and says, well, based on past
19 evidence, you haven't done it very well, so why in heaven's
20 name should we trust you? You've got to solve that problem.

21 MS. TRIECHEL: Can I make one more comment, just real
22 quickly? You also don't have to dumb it down, because
23 there's a whole lot of folks that hang out at document rooms,
24 that are on all kinds of mailing lists, that have UPS trucks
25 pull up, and it's not Christmas, it's another report, and

1 they know them and they understand them, and I get four,
2 five, and six-page handwritten letters that, because I hang
3 out at places like this, generally, I can answer, but a lot
4 of times I have to go and get some technical answers for
5 people, because they really do understand this stuff. So
6 don't dumb it down. Just make it real available, and make
7 access there for their comments.

8 MR. WILLIAMS: I'm a little bit surprised that someone
9 says we don't put out documents. I've been working with the
10 program for ten years, and we could fill the room with the
11 documents that we've put out, as we showed by the document
12 that was sitting on the table over there, and we're more than
13 willing to give you all of our information.

14 And, as a matter of fact, the document that we had
15 there that was three-feet long was something we haven't
16 reviewed yet. You had this meeting at a time where TRW gave
17 us the report. We made it available to the public during the
18 same time as the DOE review, and, anyway, we've got lots of
19 documents. If anybody wants a copy of that document, we
20 would be more than happy to send it to you in summary, or the
21 entire three-foot volume.

22 DR. NORTH: Let me try again; Warner North, Board.

23 I don't care to be buried in documents. I hate to
24 tell you how many file cabinets and storage boxes I have from
25 five years on this Board, of the documents. The trick is to

1 find the important information and present that in a way that
2 the people that are interested in the program, the
3 stakeholders who are interested parties, don't have to dig it
4 out of tons of paper. The program ought to be able to do
5 that.

6 If what we're interested in is the cost of an MPC,
7 with some assumptions about how much we're going to make, how
8 far down the learning curve we've come, give us that, and
9 tell us where you got it, and don't force us to dig through
10 volumes of your previous reports to go find the number that's
11 interesting. You can serve it up, and serve it up to us
12 pretty well, and that ought to be a major priority for you,
13 to get that out there.

14 MR. WILLIAMS: And I think we would if that was asked
15 for in the letter, and we will if that's asked for in the
16 next Board meeting. We can go through extensive detail on
17 the cost. It wasn't in the request for this meeting, and
18 we'll be happy to do that.

19 DR. NORTH: I'm trying to be very unambiguous about my
20 request for the next meeting. Give us the numbers and tell
21 us where they came from, and, please, not more pretty
22 pictures of the technologies involved, or the progress in
23 putting the tunnel into Yucca Mountain. That's wonderful, I
24 enjoy them, but I really want to see the numbers, and I want
25 to know where they came from, and I suspect the folks in

1 Nevada, and other interested parties would echo this concern.

2 DR. VERINK: At this stage, I think it would be
3 appropriate for me to give special thanks to the speakers and
4 participants in this meeting.

5 MR. SHELOR: Dwight Shelor again.

6 I just wanted to say that your message is loud and
7 clear, but I'd also like to take this opportunity to tell
8 everyone one of the steps that we're taking, which I hope is
9 in the right direction.

10 In December 8 and 9th, we plan to have a panel
11 meeting with invited participants from some stakeholders in
12 Washington, D.C., and at that meeting, we will discuss the
13 results and describe the alternatives that we have evaluated
14 in the top-level system architecture study.

15 We, at that point, will not have drawn any
16 conclusions, but the study is to provide information so that
17 we can interact with stakeholders and obtain their views on
18 what attributes should be used to evaluate a system
19 architecture, with the goal of accepting wastes and
20 eventually disposing of them.

21 I think that that meeting is an open meeting.
22 Everybody is welcome to come and observe the participants in
23 this process, and we will be prepared to present the results
24 of our studies and the results of this panel meeting in our
25 January discussion.

1 DR. VERINK: Okay, thank you. Let me conclude by--

2 MR. CALLEN: One more comment for you. I'm Ron Callen
3 from the Michigan Public Service Commission.

4 I guess I have two comments now that I've listened
5 to the discussion. I certainly support the position taken by
6 Dr. North. I would say that, too often, I'm afraid we've
7 looked upon the public as an impediment to be overcome, and I
8 would suggest that, on the contrary, that they're the final
9 judge, and they should be convinced.

10 The other comment I wanted to make goes to the
11 question of system analysis, and I don't know your system
12 analysis, so let me make the comment, and you're welcome to
13 respond or not.

14 The system, too often, may be the system that DOE
15 looks at, the system that DOE can influence, the system out
16 of which DOE's funds and the nuclear waste funds will be
17 impacted, but let me give you an example of the larger
18 national system that I think often has to be looked at.

19 The question of handling spent fuel with a cask or
20 not, and the delays thereto from the DOE program, et cetera,
21 have significant influence over the cost of the operation and
22 closure of nuclear powerplants, and I think that's,
23 unfortunately, a cost that's very large and has to be looked
24 at in the total system analysis.

25 For example, I mentioned yesterday that there's a

1 significant influence over the cost of decommissioning
2 nuclear powerplants, depending on how quickly or how slowly
3 the fuel is taken away, and if we want a national answer,
4 that kind of impact has to be in there.

5 MR. WILLIAMS: I would like to respond that, yes, it is
6 in there in detail. As I mentioned before, we've looked at
7 cost of \$4 million a pool year, we've looked at dry storage
8 costs, we've looked at costs of transferring fuel at
9 reactors, and we've done a very thorough analysis at the
10 reactor portion of the cost of the system.

11 MR. CALLEN: Do you include the cost of the slowdown and
12 non-optimal decommissioning of the plants themselves?

13 MR. WILLIAMS: No. That's one thing we haven't gotten
14 into yet, because trying to guess which pool reactor should
15 shut down early, or which ones can slow down, that's
16 something, I think, that we'd need to interact with the
17 utilities to get a better handle on, on what that situation
18 would be like.

19 MR. CALLEN: I'm not sure I understand. I'm not
20 suggesting that plants shut down early, but baseline would be
21 to presume that plant operates to end of life, normal end of
22 life.

23 MR. WILLIAMS: Right. That's been our baseline.

24 MR. CALLEN: And that you would analyze for influence
25 over decommissioning costs, depending upon how soon or how

1 late the utility can decommission?

2 MR. WILLIAMS: Yes, that's right.

3 DR. NORTH: Warner North.

4 If it's not evident, why don't you put on your list
5 to have the interaction with the utilities that you just
6 described. You need to engage them in dialogue, and work out
7 some scenarios for how fast this issue of closing down the
8 pool, because without the plant, it's so expensive to
9 maintain, what that does to your overall calculations. I
10 gather it was not in the case that you looked at with the,
11 I'll call it the bubble chart.

12 MR. WILLIAMS: Yeah, you're right. We have not tried
13 to--I mean, this is sort of a new thing. In the past, we've
14 looked at new reactor orders, we've looked at extended
15 lifetime. The first one that was going to extend its life
16 was Yankee Row, and now it's shut down early, and we have not
17 yet started to factor in early shut-downs, and it's something
18 that could be very helpful.

19 DR. NORTH: Perhaps you can give us some preliminary
20 results in January.

21 MR. WELLS: Dwight says yes.

22 DR. VERINK: I guess it's time to do some summing up
23 here, as I started to do. I wanted to be sure we thanked the
24 speakers and the participants today, and the audience for
25 their interest and help, and it's clear that the matter of

1 storage technology issues and challenges is certainly a
2 dynamic one, and there are a number of activities that are
3 underway, and there are efforts at accelerating tests and
4 performance assessment, and so on, but there are also many
5 unanswered questions; MPC versus MPU, fabrication, materials,
6 criticality, fillers, buffering, corrosion, shielding, waste
7 handling, emplacement modes, expected life, the effect of
8 acceleration of tests, and so on.

9 We've had, I think, a very nice overview of the
10 present status, and it certainly is an evidence of momentum,
11 and that the momentum is quite evidently building, and should
12 serve as a very good basis for tracking future progress.

13 I wonder if, Warner, do you have any final comments
14 you'd like to make?

15 DR. NORTH: I'll just reiterate. Thanks to the speakers
16 and the members of the audience who have participated
17 vigorously. I feel very pleased that we've had a productive
18 exchange of views, what I hope would be an initiation of
19 dialogue on this issue, and I look forward to having a lot
20 more of it.

21 DR. VERINK: Dennis, perhaps you'd have some final
22 remarks.

23 DR. PRICE: Well, you've already thanked the
24 participants, both of you, and that was the first thing I had
25 on my list as a summary. I appreciate our being able to get

1 together on this particular topic, because it is one that
2 integrates much of the program, and I think the Board has
3 been very outspoken in trying to encourage that the program
4 be looked at from the generation of the fuel through the
5 repository, and we do have something beside the mountain.

6 There's a number of concepts, if we're going to ever get
7 through the concept stage. There's the concept of the
8 mountain, which certainly is important. There's the concept
9 of the waste package, there's the concept of the
10 transportation program, there's the concept of the interim
11 storage, and I think what we've addressed today has cut
12 across a lot of that, and I believe it's been very profitable
13 to do that.

14 I appreciated especially the public's participation
15 and some of the comments which they have brought to this
16 meeting. I thought the special speakers, Dr. Starr starred
17 all right, and provided for us lots to think about, and his
18 comments about the flexibility that perhaps we need to have
19 for a program like this I thought very, very important.

20 Lake Barrett's early comments at the first,
21 yesterday morning, caused a lot of interest, and also some
22 concern. He characterized this overall problem as about 10
23 per cent technical and 90 per cent institutional. That
24 seemed a little bit weighty to me on the institutional side.
25 We've gone for a long time being concerned that we would be

1 concerned about the institutional. To put that weighting
2 factor on it of 90 per cent of the program seems to be a
3 little bit heavy.

4 One thing that concerns about that is that if it's
5 90 per cent institutional, and this institutional thing gets
6 very vague because it reaches clear to anybody anywhere, as
7 part of the institutional, how do you resolve that, and how
8 do you get consensus and know you've got consensus when you
9 get it? And I think the issue of consensus is one that, if
10 we're talking about a majority consensus against the vagary
11 of institutionality and what is it, at least we would
12 recognize that's a long track. That's going to take awhile,
13 so we're introducing time in it.

14 When we got to the stage of speaking about the
15 tradeoffs, I was glad to see some tradeoffs across the
16 different options, because we've tried to encourage that, and
17 we've tried to encourage actually looking at the MPC, if
18 you'll remember. The Board has encouraged this, and a little
19 more than a year ago--maybe it's two years ago; time goes by,
20 because I'm getting old--the International High-Level
21 Radioactive Waste Management Conference was the site where I
22 brought a plenary address in which we encouraged looking at
23 the single, the dual, the universal, the canister with
24 overpacks, and so we've got to be glad to see that these
25 things have received some attention.

1 The thing I scratch my head a little bit about is
2 the multi-purpose canister kind of rose to the surface, and
3 then it continued beyond the surface up into the air and had
4 a lot of buoyancy, and I was wondering, what is driving this?
5 Of course, I think it's obvious, some of the things that
6 drive this, but is it on the basis of the tradeoffs? We did
7 see tradeoffs, but as Warner has already said, we didn't see
8 a lot of backup as to what the data was behind it. What are
9 the assumptions?

10 We heard some criticism about assumptions coming
11 from the floor, but what are the assumptions and how were the
12 tradeoffs actually made? Is the MPC something that is coming
13 from DOE out of the basis of the substantive results of the
14 tradeoff, or are other things really driving, coming to this?

15 And, also, Ron Milner's tradeoffs, which he has
16 indicated to us that further details are forthcoming, because
17 he said, "We looked at this and looked at that," and what is
18 a look? Is it a glance, or is it really a good study? And
19 we touched quite often during this thing on systems analysis
20 and the need for systems analysis, and I think we have the
21 promise made to us that systems analysis is going to receive
22 attention and continue to receive attention.

23 DR. VERINK: I'll thank you all for your participation.
24 I guess the session is adjourned.

25 (Whereupon, at 12:25 p.m., the meeting was

1 adjourned.)